

Advanced Cooling Technology with Thermally Activated Building Surfaces and Model Predictive Control

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Abstract

1 This research analyzes an advanced cooling system, termed a low-lift cooling system (LLCS), that comprises thermally activated building surfaces (TABS) and a parallel
2 dedicated outdoor air system (DOAS) for dehumidification and ventilation. The system
3 utilizes model predictive control (MPC) that, based on weather and load predictions,
4 determines the cooling strategy over next 24 hours that minimizes energy consumption.
5 Different objectives, such as minimizing the total cost of electricity, can be achieved by
6 modifying the objective function. The LLCS performance was analyzed across 16 different
7 U.S. climates relative to a variable refrigerant flow (VRF) for sensible cooling only,
8 and to the VAV system for cooling, dehumidification and ventilation. Five dehumidification
9 strategies that can be used in combination with the LLCS were also investigated.
10 The results suggest that the electricity savings using the LLCS are up to 50% relative
11 to the VAV system under conventional control and up to 23% relative to the VAV system
12 under MPC. The savings were achieved through lower transport energy and better
13 utilization of part-load efficiencies inherent in inverter-compressor equipment, a result of
14 the TABS technology and the optimal control. The LLCS also had better performance
15 than the conventionally controlled VRF system.
16

Keywords: advanced cooling technology, model predictive control, energy efficiency

17 1. Introduction

18 In most developed countries about 40% of the total energy and 70% of electricity is
19 consumed by the building sector (7). Current projections suggest that growing trends in
20 energy consumption in the building sector will continue, and at a somewhat faster rate
21 for commercial than residential buildings. In an effort to reduce energy consumption,
22 energy efficiency of buildings is slowly being promoted through different policies, such as
23 the European Energy Performance of Buildings Directive (European Parliament, 2002).
24 Numerous manuals and codes give valuable recommendations for an improved building

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25 envelope, building air tightness, equipment efficiency, and similar improvements for ex-
26 isting solutions. However, the building industry in general seems very conservative when
27 it comes to the implementation of advanced technologies, necessary for the design of low
28 energy buildings and their scaling to a larger market. Commercial buildings are in general
29 dominated by internal loads rather than climate, due to a small surface-to-volume ratio,
30 and high internal loads from people and equipment. Therefore, the building envelope
31 improvements can help to a certain extent, but the majority of energy reduction needs
32 to come through better lighting control and advances in cooling and ventilation technol-
33 ogy. This paper analyzes the performance of the advanced cooling system referred to as
34 a low-lift cooling system (LLCS). The specific LLCS configuration comprises thermally
35 activated building surfaces (TABS) for sensible cooling, and a parallel dedicated out-
36 door air system (DOAS) for dehumidification and ventilation. The TABS and DOAS are
37 served by a water-to-air and air-to-air heat pump respectively, with variable speed drive
38 for compressors, fans and pumps. The LLCS is operated under model predictive control
39 (MPC) that optimizes its performance for the lowest energy consumption, although other
40 objectives, such as price of electricity, are possible. The LLCS could also be used for
41 heating, but this was not considered in this research.

42 The benefits of separate components of this system have been shown in numerous
43 papers found in the literature. Decoupling the sensible (temperature) control from the
44 latent (humidity) and ventilation control was suggested for the improved indoor air qual-
45 ity (IAQ) and energy savings (5, 28, 11). In a decoupled system, ventilation and humidity
46 are controlled by the DOAS, which can also deliver a certain amount of sensible heat-
47 ing/cooling. The remaining sensible loads are met by a parallel system. The previous
48 research showed that the combined DOAS and parallel cooling system can result in 14–
49 60% annual energy savings and 17–50% peak power savings (35, 17, 27, 18, 21, 8, 26). The
50 reported savings were demonstrated using simulations, as well as field projects, and were
51 strongly dependent on climate, building type, system type and simulation assumptions.
52 The most research was done for a typical office building, comparing the system with the
53 radiant panels and DOAS against the VAV system. Although radiant systems have a
54 good potential for a water-side economizer due to higher water supply temperatures, this
55 was considered only in two analyses found in the literature (37, 31). Comparing the radi-
56 ant system with parallel DOAS against the VAV system Tian and Love (37) reported the
57 largest savings (up to 60%) for dry climates (hot and cold). Humid climates had lower
58 savings due to the need for the continuous ventilation for dehumidification purposes.
59 Stetiu (35) also reported lower savings in cold, moist climates with better potential for
60 an VAV system air-side economizer.

61 The advantage of night precooling, with or without the use of an advanced control, was
62 also thoroughly reported, mainly for VAV systems. The results showed 5–50% reduction
63 in the operating cost and 10–50% peak load reduction (34, 4, 32, 22, 15, 24, 25, 40, 6, 3).
64 For an optimally controlled building with a VAV system, factors identified as the driving
65 factors for a cost saving potential were the utility rates, building mass, internal loads,
66 equipment efficiency, and equipment part-load performance (16). The highest savings
67 were achieved for a building with high utility incentives, low internal gains, and with the
68 equipment characterized by good part-load performance. No real savings were achieved
69 for a building with high internal loads, regardless of the thermal mass.

70 The novel concept of combining radiant panels, thermal energy storage, variable-
71 drive and advanced control was proposed by Jiang et al. (19) and Armstrong et al.

72 (2). The reported annual cooling energy savings of up to 75% were found compared
73 to a baseline ASHRAE 90.1-2004 VAV system (1). The subsequent analysts confirmed
74 the saving potential across 16 U.S. climates (20) and showed that the LLCS can be
75 a cost competitive technology when compared to a conventional system. An estimated
76 component incremental cost for a large office building was approximately $7.5 \text{ \$/m}^2$ (above
77 the new construction cost of $82 \text{ \$/m}^2$), while a medium office building even had a negative
78 incremental cost of $-6 \text{ \$/m}^2$, mainly due to the large cost of a multi-zone rooftop system
79 (used in a baseline configuration) relative to a comparable sized chiller. The experimental
80 verification of the energy saving potential was provided by Gayeski et al. (14) for a typical
81 summer week for Atlanta and Phoenix. The tests were performed in the experimental
82 room at Massachusetts Institute of Technology, USA, equipped with the low-lift and
83 standard variable refrigerant flow (VRF) configurations. Both the VRF system and low-
84 lift configuration used the same compressor-condenser unit. The results for a typical
85 summer week in Atlanta and Phoenix showed sensible cooling savings of 25% and 19%
86 respectively, relative to the VRF system. The savings potential of the proposed system
87 could be improved even further by advancements in the heat pump industry. A prototype
88 of the chiller for a small temperature lift was recently developed by Wyssen et al. (39).
89 The prototype included a specially sized expansion valve and the use of a reciprocating
90 compressor to avoid high internal pressure ratios. It was suggested, based on the example
91 of an office building, that for the same operating conditions the new prototype would
92 result in an approximately 6°C smaller lift, and therefore the resulting COP would be
93 1.6 times higher than the existing chiller.

94 Although the previous study of the LLCS showed great energy savings potential, the
95 analysis by Jiang et al. (19) was done using a relatively simple computational tool and
96 some idealized assumptions, such as an ideal active thermal storage. Furthermore, the
97 same study showed that the potential customers were somewhat discouraged by the use
98 of active thermal storage, which in general takes useful space and is perceived to be
99 challenging to control. In this paper the LLCS is compared to the VAV system using a
100 more detailed simulation tool for buildings with MPC (42). It allows for the analysis of
101 many factors that influence savings potential, such as temperature limits, pipe spacing,
102 and transport power. It is also shown in this paper that the use of building mass can be a
103 feasible and efficient method of avoiding active thermal storage. Furthermore, humidity
104 control with the DOAS is especially an important issue for buildings with TABS due
105 to possible condensations problems. Most of the work found in the literature is focused
106 toward analyzing the possible benefits of a typical constant-air-volume DOAS with or
107 without an enthalpy wheel (33, 30, 29). Although Gatley (12) proposed promising alter-
108 natives to the typical DOAS, the analysis of several DOAS configurations was performed
109 here to determine their feasibility for different scenarios with the use of the LLCS. Fi-
110 nally, in addition to the comparison between the LLCS and VAV system, the LLCS is
111 also compared to the variable refrigerant flow (VRF) system. VRF systems are recently
112 becoming more popular, even for such large buildings as hotels, and are attractive since
113 they can provide both heating and cooling, and can save transport energy compared to
114 all-air systems.

115 2. Model description

116 The performance of the low-lift cooling system (LLCS) is compared to the VAV and
117 VRF system performance using the modeling environment described in more detail in
118 Zakula et al. (42). The LLCS performance analysis also considers several dehumidifica-
119 tion configurations, assessing their energy use for different climates. The analyses are
120 done for a typical summer week (two weekdays, weekend, three weekdays), and over the
121 cooling season from May 1 until September 31. The typical weather conditions across 16
122 climates representative of the U.S. are simulated using TMY3 weather files.

123 Two control strategies used in the analyses are a conventional control and MPC. Un-
124 der a conventional control, the system operates during the occupied hours, to maintain a
125 given setpoint temperature. Under MPC, temperature limits are allowed to float between
126 a lower and upper limit during the occupied hours, and the cooling rates are optimized
127 for the lowest energy consumption, allowing for night precooling. The optimization vari-
128 able for cooling with TABS is a chiller cooling rate, and the optimization variable for
129 the VAV system and VRF system is a sensible cooling rate imposed on the room. The
130 objective function is defined as a sum of the total daily electricity for cooling, electricity
131 for transport and the temperature penalty, as shown in Zakula et al. (42). The tempera-
132 ture penalty ensures that the controlled variable, the operative temperature in this case,
133 is inside the desired comfort range. Both the planning horizon (the time interval over
134 which the objective function is evaluated) and the execution horizon (the time interval
135 over which the control strategy is applied) are 24 hours since one has a perfect knowledge
136 of weather conditions and loads in simulations. This results in 24-variable optimization,
137 one cooling rate for each hour of a day. To calculate the energy required for conditioning
138 of the air/water to the supply conditions, the optimization algorithm uses curve fits to
139 the heat pump static optimization data, as explained in Zakula et al. (42).

140 2.1. Building model

141 The analysis is performed on the model of the MIT test room described in detail in
142 Zakula et al. (42), representing a typical office space. The room was chosen because the
143 experimental measurements for a typical summer week in Atlanta (13) were available to
144 validate the model. The test room has floor pipes that can be used for hydronic sensible
145 cooling or heating, and has an additional indoor unit (VRF system) for direct heating,
146 cooling and dehumidification. Although the experimental measurements were performed
147 with the pipe spacing of 0.3 m, the spacing for the analysis here was reduced to 0.15 m,
148 as more appropriate for the cooling mode. The room is also equipped with lights and
149 heat sources that can simulate internal convective and radiative heat gains for a typical
150 office building, while the solar gains are neglected.

151 In the comparison of the LLCS and VAV system, the peak sensible internal load for
152 the 19 m² room is 680 W (2 people each releasing 80 W, 220 W for lights and 300 W for
153 the equipment), or approximately 36 W/m². The occupied hours are from 8–18 h, with
154 66% of the maximum internal loads from 8–9 h, 100% from 9–17 h, and 66% from 17–18
155 h. The internal gains are modeled as 50% convective and 50% radiative. Although not
156 included in this work, solar gains would be an additional heat gain to the zone. However,
157 office buildings, which are the best first candidates for LLCS implementation according
158 to the PNNL study, are internally dominated buildings due to a small ratio of external
159 surface to building volume. Hence, it is not anticipated that including solar gains would

160 substantially change findings of this analysis, especially for core building zones. The
161 only sources of latent gains during the occupied hours are loads from people of 0.144
162 kg/h (2 people each releasing 0.072 kg/h or 50 W). Latent loads caused by infiltration
163 are neglected during the occupied hours since most commercial buildings are slightly
164 pressurized to avoid infiltration. During unoccupied hours, the analysis accounts for
165 latent loads by infiltration. According to the U.S. National Institute of Standards and
166 Technology data base (9), the average measured airtightness of 228 commercial building
167 (normalized by the above-grade surface area of the building envelope) is 24.8 m³/h/m²
168 at 75 Pa. The value recommended by ASHRAE Standard 189.1 for the Design of High-
169 Performance Green Buildings, and also by 2012 International Energy Conservation Code
170 is 7.2 m³/h/m² at 75 Pa. When converted to a more typical pressure difference under
171 ambient conditions (4 Pa), and expressed in ACH (based on the geometry for a
172 medium-size office from DOE benchmark buildings), the average measured airtightness
173 and recommended value are 0.37 ACH and 0.11 ACH respectively. The value used in
174 this analysis is 0.2 ACH, between the measured and recommended value. The ventilation
175 rate for both the VAV and LLCs system are 0.01 kg/s/person (8.5 l/s/person), according
176 to ventilation requirements from ASHRAE Standard 62.1-2007 for office buildings.

177 In the comparison between the LLCs and VRF system, the simulation parameters
178 were set to replicate the experimental measurements by Gayeski et al. (14). The simu-
179 lations for the Atlanta climate assume standard office internal loads of 36 W/m², and
180 for the Phoenix climate reduced loads of 22 W/m², representative of a high-performance
181 building. The ventilation and dehumidification systems are not included in this analysis.
182 It is assumed that both the LLCs and VRF system would have an additional system for
183 ventilation and dehumidification, and would require similar additional power for condi-
184 tioning and transport of the outdoor air. Therefore, it is expected that this additional
185 system would not have a major impact on the findings presented here.

186 2.2. VAV system

187 The VAV system delivers air at the constant supply temperature of 12.5°C (satu-
188 rated air), and with airflows sufficient to remove zone sensible loads. When the outside
189 temperature is higher than the zone's temperature, the minimum amount of fresh air
190 for breathing is mixed with the recirculation air. When the outside temperature drops
191 below the zone's temperature, the VAV system runs in an economizer mode, with 100%
192 outside air.

193 The VAV system uses the air-to-air heat pump performance map, with the evaporator
194 operated in a wet-coil mode, providing cooling and dehumidification. Based on outdoor
195 and supply air conditions, the heat pump model calculates the ratio between latent and
196 sensible cooling on the evaporator, using a wet-coil model developed from first principles
197 according to Threlkeld (36). The evaporator airflow is dependent on the zone's sensible
198 loads that needs to be removed, and the condenser airflow is optimized. The VAV heat
199 pump is sized for each climate based on the cooling coil peak loads.

200 2.3. VRF system

201 The VRF system provides direct cooling to the zone, with an indoor unit placed in
202 the zone, and the condenser cooled by outside air. Although the VRF system can also
203 provide dehumidification, the dehumidification was not included in the comparison of
204 the LLCs and VRF system.

205 The VRF system uses the air-to-air heat pump performance map, with the evaporator
206 operated in a dry-coil mode, providing only sensible cooling. A heat pump is operated
207 at the constant evaporator airflow and optimized condenser airflows. If the outside
208 temperature is lower than the air temperature, the heat pump can also operate in the
209 refrigerant-side economizer mode (2). The heat pump capacity is 3 kW, same as in the
210 experimental measurements by Gayeski.

211 2.4. LLCS system

212 The LLCS consists of thermally activated building surfaces (TABS), a water-to-air
213 heat pump with variable-speed drive for the compressor, and fans, and a dedicated outside
214 air system (DOAS) for ventilation and dehumidification. The pipe spacing is 15 cm,
215 except in the comparison of simulation and experimental measurement results (analysis
216 of the LLCS and VRF system), where the pipe spacing is set to 30 cm. Sensible cooling
217 through the TABS is controlled by varying the water supply temperature and pump
218 operation (on/off mode), with the water mass flow rate being constant.

219 Water for the TABS is cooled by the water-to-air heat pump that operates at a
220 constant evaporator water flow rate and optimized outside condenser airflow rate. If the
221 outside temperature is lower than the water temperature, the heat pump can also operate
222 in refrigerant-side economizer mode. When comparing the VAV and LLCS system, the
223 LLCS heat pump is of the same capacity as the VAV heat pump, but is on average
224 operating at lower part-load ratios than the VAV heat pump, increasing the average
225 COP. The lower part-load ratios are the result of shifting cooling loads toward the night
226 time, and providing a certain amount of sensible, and a total amount of latent cooling
227 through the parallel system, DOAS.

228 2.4.1. DOAS

229 The DOAS assumed in this work is a variable-volume system controlled based on a
230 room humidity sensor. The air is supplied to the room at the constant absolute humidity
231 of 9 g/kg (which corresponds to the saturation temperature of 12.5°C), the same as the
232 supply state for the VAV system. These conditions are chosen based on the two following
233 criteria. First, assuming the zone's humidity setpoint of 11 g/kg, a minimum required
234 amount of fresh air 0.01 kg/s/person, and latent loads of 0.072 kg/h/person, the supply
235 air humidity of 9 g/kg is sufficient for the removal of latent loads using the minimum
236 amount of fresh air required for breathing. Second, the lowest allowed air supply temper-
237 ature is usually 13°C for comfort criteria and, therefore, the supply temperature in this
238 work is chosen to prevent the need for reheat. One can argue that the lower dew-point
239 temperature would result in reduced airflows required for dehumidification, and therefore
240 a reduced fan power. However, it would also result in lower heat pump efficiency due
241 to lower evaporating temperature and the need for reheat energy. To prevent possible
242 condensation on the cold TABS, the DOAS is also operated during the night, deliver-
243 ing airflow rates necessary to remove infiltration latent loads and maintain the desired
244 humidity. The DOAS does not operate during weekends.

245 Five dehumidification strategies shown in Figure 1 were considered. All strategies
246 utilize the enthalpy recovery wheel, as an efficient way to recover sensible and latent
247 heat from the return air. Although wheel efficiency will depend on its size relative to
248 the airflow, performance characteristic, and the rotational speed, it is assumed that the

249 total sensible and latent heat recovery efficiency is 0.8. Furthermore, it is assumed that
250 the wheel operates only if the outside air enthalpy is higher than the return air enthalpy.
251 System A is a typical DOAS found in a majority of analyses of a combined radiant system
252 and DOAS. The system consists of an enthalpy recovery wheel and a cooling coil, with
253 heat rejected to the outside air. System B has a similar configuration, but with heat
254 transferred to the supply air stream. This configuration could possibly improve the heat
255 pump COP due to lower condenser air temperatures. Although this adds sensible loads
256 to TABS system, it was expected that the radiant system can remove those loads more
257 efficiently during the night precooling. However, this system was found unfeasible for the
258 practical implementation. Although the condenser air temperatures were lower than in
259 the basic DOAS, the condensing refrigerant temperatures were still relatively high due
260 to limited condenser airflows. Additional simulations were performed to analyze whether
261 the performance of system B can be improved by increasing the condenser area. However,
262 even with three-times-larger condenser depth, there was little or no improvement in the
263 COP due to limited condenser airflows. Moreover, for high loads on the cooling coil, it was
264 not always possible to reject all the heat on the condenser. After experiencing practical
265 difficulties with system B, two variations of system B were considered, both with two
266 parallel condensers. The first condenser is placed in the supply stream, and the second is
267 placed in the exhaust stream after the enthalpy wheel (system C), or outside (system D).
268 Although system D will on average have higher condenser inlet air temperatures than
269 for system C, it will also allow for higher, optimized condenser airflow rates. System E
270 is a variation of system A, with a run-around heat pipe used to precool the air before
271 entering the evaporator. This can, again, have positive implications for the COP due to
272 lower evaporator inlet air temperatures. It is assumed that the heat pipe has a constant
273 efficiency of 0.5 (38).

274 The DOAS heat pump capacity is sized based on the peak latent loads and ventila-
275 tion needs, and is equal for all climates. System A uses the similar performance map as
276 the VAV system, assuming the supply temperature of 12.5°C, and the condenser placed
277 outside. The condenser airflows are optimized for the lowest heat pump energy consump-
278 tion. In systems C and D, one condenser was placed in the supply air stream, resulting in
279 supply temperatures higher than the supply temperature of 12.5°C assumed for system
280 A. Therefore, the supply air temperature increase across the condenser (shown for system
281 C in Figure 2a) is calculated based on the amount of rejected heat on the first condenser.
282 To calculate heat rejected by the first condenser, the heat pump model first needs to
283 calculate the split between the heat rejected by each condenser. This is done assuming
284 that the condensing pressure in both condensers are the same, since both condensers are
285 served by the same compressor. After the air temperature increase is found, polynomials
286 of the third order are fitted to the temperature increase curves, with fitted values being a
287 function of the part-load ratio Q/Q_{max} , evaporator airflow rate V_e , and condenser inlet
288 air temperature $T_{c,air,in}$. Figure 2b shows fitted values (red) to the results of the static
289 optimization (black) for a specific evaporator airflow rate. The air temperature increase
290 for both system C and D, as well as more detailed description of the overall model and
291 simulation assumptions can be found in Zakula (41).

292 **3. Results**

293 The first analysis compares the LLCS with different dehumidification configurations
 294 against a conventional VAV system (marked in figures as 1). The conventional VAV sys-
 295 tem was operated only during the occupied hours to maintain the operative temperature
 296 at 22.5°C. The LLCS employed MPC to optimize cooling rates over the 24-hour planning
 297 horizon for the lowest electricity consumption. It allowed precooling the building during
 298 night in order to maintain the operative temperature between 20–25°C during the occu-
 299 pied hours. The temperature limits were set according to ASHRAE comfort standards.
 300 The analyzed DOAS configurations were: configuration A with the condenser cooled with
 301 the outside air (referred in text as LLCS 2, and marked in figures as 2); configuration C
 302 with parallel condensers, one cooled with the supply, and the other with the return air
 303 (LLCS 3); configuration D with parallel condensers, one cooled with the supply, and the
 304 other with the outside air (LLCS 4); and configuration E with the run-around heat pipe
 305 and the condenser cooled with the outside air (LLCS 5). Configuration B has not been
 306 analyzed due to the practical issues mentioned earlier.

307 The second analysis compares the LLCS against the VRF system for a typical summer
 308 week under the Atlanta and Phoenix climates. The LLCS room temperature limits were
 309 19–25°C during the occupied hours, while the VRF system was controlled to maintain
 310 constant 22°C during the occupied hours. A somewhat wider temperature range than
 311 recommended by ASHRAE comfort standard was used here to analyze the influence of
 312 temperature limits on savings, and also to replicate the experimental measurements by
 313 Gayeski et al. (14).

314 *3.1. Comparison of VAV system and LLCS for sensible cooling and dehumidification*

315 The main difference between cooling with the VAV system and LLCS is shown in
 316 the example of a typical summer week in Phoenix. The VAV system cooled only during
 317 occupied hours (Figure 3, top graph), maintaining the steady operative temperature of
 318 22.5°C (Figure 4, top graph). The LLCS made advantage of lower night temperatures by
 319 precooling the building over night (Figure 3, bottom graph), which caused the operative
 320 temperature to slowly rise from lower morning temperature to higher temperatures in
 321 the afternoon (Figure 4, bottom graph graph).

322 The cooling energy (Figure 5), electricity consumption (Figure 6) and total electricity
 323 savings (Figure 7) are shown for a typical summer week across all climates. The total
 324 LLCS cooling energy (bars marked as 2–5 in Figure 5) was lower relative to the VAV
 325 system (bar marked as 1) for mild climates (Fairbanks, Los Angeles, San Francisco and
 326 Seattle). This was expected since the LLCS had a wider temperature range than the VAV,
 327 allowing temperatures to float up to 25°C during the occupied hours. For the climates
 328 with high cooling needs, the total cooling energy consumption was higher than the VAV
 329 system due to losses inherent to thermal storage. However, despite using more cooling
 330 energy than the VAV system, the LLCS had 18–53% lower total electricity consumption
 331 across all climates (Figure 7). The electricity savings came from the reduction in the
 332 electricity for cooling (black and grey bars in Figure 6) and electricity for the transport
 333 (pink bars). The electricity savings are defined as:

$$Savings = \frac{(E_{VAV} - E_{LLCS})}{E_{VAV}} \times 100 \quad (1)$$

334 The intent for the LLCS 3 and LLCS 4 was to improve the DOAS heat pump per-
335 formance by placing one condenser in the supply stream and cooling it with a cold air
336 exiting the evaporator at 12.5°C. However, the DOAS in the LLCS 2 delivered a certain
337 amount of sensible cooling to the zone (negative green bars), while in the LLCS 3 and
338 LLCS 4, the DOAS caused sensible heating (positive green bars) and the need for an ad-
339 ditional sensible cooling thought TABS (Figure 5, blue bars). The load shifting through
340 the use of TABS generally has a positive impact on the energy consumption. In this
341 case, however, the DOAS still used electricity to cool/dehumidify the fresh air, and to
342 transport it to the zone. Consequently, although the LLCS 3 and LLCS 4 reduced the
343 electricity consumption for the DOAS heat pump (grey bars in Figure 6), the electricity
344 for TABS cooling (black bars) and for the transport (pink bars) increased. For example,
345 in the Phoenix climate DOAS heat pump electricity was reduced by 46% for the LLCS 3.
346 However, TABS cooling energy increased approximately 48%, and the electricity for the
347 TABS heat pump increased 80% due to higher part-load ratios and more cooling during
348 warm hours. The total transport energy also increased by 15% due to more pump-on
349 hours. The LLCS 5 with the run-around heat pipe also reduced the amount of sensible
350 cooling delivered by the DOAS, although not as much as the LLCS 3 and LLCS 4. The
351 electricity for the DOAS heat pump was again reduced due to lower sensible loads on the
352 cooling coil. However, the total electricity consumption was still somewhat higher than
353 for the LLCS 2 due to additional cooling and transport energy used for cooling through
354 TABS.

355 3.1.1. *Effect of allowable room temperature excursions and precooling*

356 The following analysis investigates the impact of wider temperature limits and the
357 use of MPC for the VAV system, allowing the operative temperature to float between
358 20–25°C instead of constant 22.5°C. Furthermore, it also investigates the impact of MPC
359 and precooling for both the VAV and LLCS.

360 The VAV and LLCS cooling rates were optimized using MPC for 24-hour operation
361 and daytime-only (during the occupied hours) operation. The results suggests that the
362 VAV system precooling does not have a significant impact on the total electricity con-
363 sumption, with in increase in savings less than 3%. The VAV system with precooling
364 shifted a certain amount of cooling toward early morning hours, but the impact was
365 marginal because the VAV system cannot engage the building mass storage potential as
366 effectively as the LLCS. Furthermore, the system was maintaining a relatively constant
367 temperature of 25°C through the day, despite being allowed a wide temperature range.
368 The impact of precooling for the LLCS was notably more pronounced, especially for hot
369 climates such as Las Vegas (15% difference) and Phoenix (11% difference). Precooling
370 with the LLCS resulted in a steady temperature increase from 20 to 25°C during the
371 occupied hours, and consequently a lower average daily temperature compared to the
372 VAV system.

373 Comparing the electricity consumption of the LLCS with precooling relative to the
374 VAV system with precooling, the savings ranged from -11% (VAV used less electricity)
375 for Los Angeles and Seattle to 29% (LLCS used less electricity) for Phoenix. The total
376 cooling energy for the LLCS was higher than the VAV system due to losses associated
377 with passive thermal storage. However, for most climates higher heat pump efficiency and
378 lower transport power for the LLCS resulted in lower electricity consumption compared
379 to the VAV system. The only climates where the VAV system performed better than

380 the LLCS were Fairbanks, Los Angeles, Seattle and San Francisco, mild climates with the
381 lowest cooling energy needs. Between a hot, humid climate such as Miami and a hot, dry
382 climate such as Phoenix, a humid climate showed notably less savings since more energy
383 was required for dehumidification. In humid climates, the DOAS needs to deliver more air
384 during night to remove latent loads caused by infiltration, resulting in higher transport
385 and cooling energy. Nevertheless, comparing the LLCS and VAV system performance for
386 Miami, the zone's humidity oscillations were lower for the LLCS due to a decoupling of
387 the humidity and temperature control.

388 Finally, the electricity consumption of the VAV system with MPC was compared to
389 the conventional VAV system that operated only during the occupied hours maintaining
390 the constant temperature of 22.5°C. As expected, allowing larger temperature range
391 resulted in significant savings of 30–50%, primarily caused by the increase in the operative
392 temperature, and only marginally by precooling.

393 To estimate how the LLCS would perform relative to the VAV system over the whole
394 spring and summer season, a 22-week period (from May 1 until September 30) was
395 simulated for five climates with large cooling energy needs (Chicago, Houston, Las Vegas,
396 Miami, and Phoenix). Results for the VAV system with and without precooling, and for
397 the LLCS with and without precooling confirmed that the precooling has a significantly
398 higher impact for the LLCS. The LLCS also performed better than the VAV system,
399 with electricity savings 14–22% relative to the VAV system with precooling, and 43–50%
400 relative to the conventional VAV system.

401 3.1.2. Effect of internal loads

402 Analyzing the cost savings potential of the VAV system under MPC, Henze et al.
403 (16) noted that no real savings were achieved for a building with high internal loads. To
404 test these findings for the LLCS and electricity consumption savings rather than cost
405 savings, different magnitudes of internal loads were imposed, ranging from 20 W/m² to
406 60 W/m². The simulation results showed that the LLCS savings decreased significantly
407 for the highest internal loads. For example, in the comparison between the LLCS and
408 conventionally controlled VAV in Phoenix, the electricity savings decreased from 50.9% to
409 44.2%, when internal loads increased from 20 to 60 W/m². However, the significance of
410 precooling for the LLCS increased with the increase of internal loads. For low internal
411 loads, a large portion of sensible cooling was still provided through the DOAS. As the
412 loads increased, the TABS cooling became predominant, with a greater opportunity for
413 load shifting. For the same example of Phoenix, the LLCS with precooling had 7.2%
414 savings relative to the LLCS without precooling when loads were 20 W/m², and 17.3%
415 when loads were 60 W/m².

416 3.1.3. Effect of high latent loads

417 In case of high latent loads in the room, the DOAS airflow rates required for dehumid-
418 ification might be sufficiently high to remove all sensible loads as well. The total energy
419 consumption of the DOAS will in that case be higher than the VAV system since the
420 DOAS operates with 100% outside air, while the VAV system mixes fresh and return air.
421 This limiting case was identified for five climates by finding the latent loads for which
422 all latent and sensible cooling is done by the DOAS. The limiting case is presented in
423 Table 1 (assuming standard sensible internal loads of 36 W/m²) in terms of the maxi-
424 mum latent loads in kg_{water}/h, equivalent ACH of infiltration, and equivalent number

425 of people. For example, in the Chicago climate the latent load at which all latent and
 426 sensible loads would be removed solely by the DOAS was $0.4 \text{ kg}_{water}/\text{h}$. That latent
 427 load is equivalent to having 1 ACH infiltration rate based on the outside humidity for
 428 Chicago, or having 6 people in the room. (In Las Vegas climate, the equivalent ACH
 429 is infinite since the outside humidity is lower than the zone set point humidity). For
 430 comparison, Emmerich and Persily (9) recorded the average measured airtightness of
 431 228 buildings commercial building of 0.37 ACH at 4 Pa, and the recommended value by
 432 ASHRAE Standard 189.1 for the Design of High-Performance Green Buildings is 0.11
 433 ACH at 4 Pa. This demonstrates that the limiting case would be difficult to achieve in a
 434 typical commercial building with a typical occupant density and typical leakiness.

Table 1: Latent loads for limiting case when all latent and sensible cooling are provided by DOAS

	$\text{kg}_{water}/\text{h}$	$\text{ACH}_{infiltration}$	No of people
Chicago	0.4	1.0	6
Houston	0.5	1.5	7
Las Vegas	0.9	∞	12
Miami	0.5	1.5	7
Phoenix	1.0	4.5	14

435 3.1.4. Effect of transport power

436 It was observed by Krarti and Henze (23) that the fan energy can have a significant
 437 influence on the predictive controller decisions and, therefore, should not be neglected.
 438 This assumption was tested by excluding the transport power from the objective func-
 439 tion. The optimal cooling rates for both the VAV system and LLCs were found only by
 440 minimizing the energy for cooling, after which the transport energy was added to the to-
 441 tal cost function. Results confirmed the findings by Krarti and Henze (23) that excluding
 442 the transport power from the objective function can indeed have a significant impact on
 443 the predictive controlled decisions. When the transport power was not included in the
 444 objective function, the cooling rates for both the VAV system and the LLCs were more
 445 spread out during the day, taking the advantage of lower part-load ratios and lower air
 446 temperatures. This resulted in lower electricity for cooling, but also in higher transport
 447 energy consumption due to a larger number of fans/pump operating hours. The increase
 448 in the total electricity consumption for the VAV system ranged from less than 1% (Hous-
 449 ton, Las Vegas and Miami, Minneapolis, Phoenix) to 150% for Helena. Similar trends
 450 were observed for the LLCs, but with differences being notably smaller (from less than
 451 1% for Houston, Las Vegas and Miami, Minneapolis, Phoenix to 30% for Seattle. This
 452 was expected since the LLCs transport energy accounts for a smaller portion of the total
 453 energy.

454 3.1.5. Effect of return air flow

455 The return air flow in the DOAS and VAV system will be somewhat lower than the
 456 supply air flow due to building pressurization. Mumma (29) showed that for an office
 457 building with a leakage rate of $5 \text{ m}^3/(\text{h}\cdot\text{m}^2)$ at 50 Pa, and with ASHRAE Standard
 458 62.1 ventilation requirements, the ratio of the pressurization flow to the total ventilation
 459 flow rate should be around 0.7 to achieve adequate pressurization. Mumma (29) also

460 noted that the recovery wheel needs to work with balanced air flows, meaning that its
461 efficiency will decrease depending on a return air flow reduction. To assess the impact of
462 the reduced return airflow, the DOAS is tested for 50% of the return airflow relative to
463 the supply. The results suggested that the LLCS with 50% return flow would consume
464 between 5% (Chicago) and 11% (Phoenix) more electricity relative to the LLCS with
465 100% return flow. However, compared with the VAV system with precooling and to
466 the conventional VAV system, the savings would still range from 12–20% and 42–47%
467 respectively. For comparison, the LLCS with 100% return air showed savings of 17–23%
468 and 45–53% relative to the VAV system and the conventional VAV system respectively.

469 *3.2. Comparison of VRF system and LLCS for sensible cooling only*

470 To compare LLCS savings relative to the VRF system achieved by experimental
471 measurements and simulations, the pipe spacing here was increased to 30 cm (same
472 as in experimental measurements). While the experimental measurements showed 25%
473 and 19% savings for Atlanta and Phoenix respectively, the simulation results showed
474 LLCS electricity savings of 8.9% and 9.7%. Although it is interesting that simulations
475 showed lower savings than the measurements, this is caused by inevitable differences in
476 modeling, especially in modeling the heat pump performance. The heat pumps used in
477 the simulations were carefully optimized; hence, although trying to match the heat pump
478 operation used in the experiment, the simulated heat pumps operated more efficiently
479 than under experimental conditions. Furthermore, savings predictions are also highly
480 sensitive to temperature setpoints, hence the small differences in temperature profiles
481 between simulation and measurements can be an additional cause of differences in savings.

482 *3.2.1. Effect of pipe spacing*

483 To test the sensitivity of predicted savings on the pipe spacing, a new TABS system
484 was simulated with the reduced pipe spacing of 15 cm, which is more common for cool-
485 ing with TABS. This reduction improved the total effectiveness of TABS heat transfer,
486 resulting in higher TABS water temperatures and significantly larger electricity savings,
487 24.9% and 25.3% for Atlanta and Phoenix respectively.

488 *3.2.2. Effect of heat pump optimization and sizing*

489 The VRF system (air-to-air heat pump) used in the experimental measurements op-
490 erated with optimized condenser airflows and constant evaporator airflow. To analyze
491 the effect of the heat pump optimization, the air-to-air heat pump with optimized evap-
492 orator and condenser airflows was implemented for the VRF system. Furthermore, the
493 heat pump of 3 kW used for the experimental measurements was greatly over-sized for
494 the magnitude of the imposed sensible gains. The peak cooling loads rarely exceed 1
495 kW, even for the VRF system operated under the conventional control for hot summer
496 days in Phoenix. This caused both systems to run at atypically low part-load ratios,
497 especially pronounced for the conventional VRF system. More appropriate sizing of the
498 heat pump was done by reducing its capacity from 3 kW to 1.5 kW. After the heat pump
499 performance for the VRF system was optimized, and the heat pumps for both systems
500 were appropriately sized to 1.5 kW maximum capacity, the LLCS (with 15 cm pitch)
501 electricity savings increased even further to 33.4% and 36% for Atlanta and Phoenix
502 respectively.

503 *3.2.3. Effect of allowable room temperature excursions and precooling*

504 The results suggest that savings are highly sensitive to temperature limits, as shown
 505 in Table 2. For example, for the same VRF system temperature of 22°C (fifth row), the
 506 LLCS saving potential decreased from 36% (fifth row, third column) to 11.6% (fifth row,
 507 fourth column) when the allowed LLCS temperature range was reduced from 19-25°C to
 508 19-23°C.

509 To investigate the impact of precooling, the VRF system was allowed to float between
 510 the same temperature limits as the LLCS (19-25°C), and cooling rates were optimized
 511 using MPC over the 24-hour planning horizon. The load shift for the VRF system was
 512 somewhat more pronounced than for the VAV system, but still not as pronounced as
 513 for the LLCS. As found for the VAV system, the VRF system was maintaining a relatively
 514 constant temperature of 25°C through the day, despite being allowed a wide temperature
 515 range of 19-25°C. The load shift for the VRF system resulted in an undesirable increase
 516 of the total cooling energy; however, even with this load increase, the VRF system under
 517 MPC was able to significantly reduce the electricity consumption relative to the system
 518 under the conventional control, performing even better than the LLCS (with 15 cm pitch).
 519 Compared to the LLCS, the VRF system consumed 18.5% less electricity in Atlanta and
 520 10.6% less in Phoenix; however, with the higher average operative temperature than the
 521 LLCS.

Table 2: Electricity consumption savings of LLCS relative to VRF system as a function of VRF setpoints

Electricity savings for Phoenix (%)			
		LLCS	
		19–25 °C	19–23 °C
VRF	21 °C	44.4	23.2
	22 °C	36.0	11.6
	23 °C	25.4	-3.1

522 **4. Conclusion**

523 The presented research analyzed the performance of the novel energy efficient cooling
 524 system, termed the low-lift cooling system (LLCS), that comprises thermally activated
 525 building surfaces (TABS) and model predictive control (MPC). The LLCS was analyzed
 526 against the VAV system for sensible cooling, ventilation and dehumidification, with the
 527 LLCS and VAV system employing a water-to-air heat pump and air-to-air heat pump
 528 respectively. The analysis was done for a typical office, across 16 U.S. climates for
 529 a typical summer week and also for a 22-week spring and summer period. The VAV
 530 system was tested for both MPC and the conventional control, where the conventional
 531 control assumed maintaining the constant temperature during the occupied hours and
 532 no precooling. LLCS electricity savings were up to 23% relative to the VAV system
 533 under the MPC, and up to 50% relative to the conventional VAV system. The savings
 534 were achieved through a lower transport energy and a higher average COP, the result
 535 of higher evaporating temperatures, lower condensing temperatures, and lower part-load

536 ratios. Savings would be even higher when replacing the VAV direct-expansion unit
537 (air-to-air heat pump) used in this research with the water-to-air heat pump.

538 Five different DOAS configurations were considered for dehumidification and venti-
539 lation purposes. The basic variable-air-volume DOAS assumed the enthalpy recovery
540 wheel, and the heat pump cooled with the outside air. Other options considered more
541 complex configurations with the goal of improving the DOAS heat pump performance.
542 It was shown that the basic DOAS had the lowest energy consumption across different
543 climates. The result also suggests that the DOAS air reheat can significantly increase the
544 energy consumption, and that the LLCS system can benefit from the DOAS delivering
545 a certain amount of sensible cooling. Moreover, for humid climates such as Miami, the
546 LLCS also showed lower oscillations in zone humidity.

547 The LLCS was also compared against the VRF system for sensible cooling only. The
548 LLCS showed savings of 33% for Atlanta and 36% for Phoenix for a typical summer week.
549 When the same temperature limits and precooling were allowed for the VRF system
550 for Atlanta and 11% for Phoenix relative to the LLCS. Although these results imply that
551 the VRF system controlled by MPC and with wider temperature limits could be equally,
552 or even more promising as the LLCS, there are additional practical considerations to take
553 into account. For example, TABS can provide more uniformed cooling since the whole
554 surface acts as a heat exchanger area. Also, the LLCS can reduce the cost of electricity
555 if utility rates favor night operation since the load shifting is much more effective than
556 with the VRF system. On the other hand, the VRF system might be a better solution
557 for retrofits since it does not require a special floor assembly with embedded pipes.

558 The sensitivity analysis showed that the LLCS savings are highly sensitive to internal
559 loads, spacing between the pipes, heat pump sizing and temperature set points. However,
560 while the increase of internal loads reduced LLCS savings relative to all-air systems, the
561 significance of precooling for the LLCS increased since TABS cooling became predomi-
562 nant, with a greater opportunity for load shifting. Moreover, this work aspired to identify
563 separate benefits of MPC and precooling from the use of TABS. The results showed that
564 precooling did not have a notable effect on the VAV system electricity consumption, and
565 had a somewhat more pronounced effect for the VRF system. It did, however, have a
566 notable effect for the LLCS, especially for high internal loads, with differences in the elec-
567 tricity consumption up to 20%. The analysis also showed that excluding the transport
568 power from the optimization function can significantly influence the decisions of MPC,
569 and also notably increase the total electricity consumption with all-air systems seeing
570 the largest increase.

571 Future work will extend the analysis presented here by exploring complementary tech-
572 nologies to the LLCS, such as ground source heat pumps and cooling towers, which could
573 improve the performance of the LLCS system even further by lowering the condensing
574 temperatures. Furthermore, another topic that will be explored is the use of a building
575 with TABS for ancillary services to electricity grid operators. A building can provide
576 the ancillary service by shredding its electricity consumption by reducing, or completely
577 turning off the equipment for a certain period of time. It is expected that, compared to
578 buildings with the VAV system or VRF system, buildings with the TABS could provide
579 ancillary services for longer period due to their larger time constant. However, they may
580 not optimally be providing cooling when ancillary services are needed. Finally, the LLCS
581 will be tested in a real building to confirm the findings of this and previous LLCS studies,
582 and also to additionally calibrate the simulation model.

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Table 2: Electricity consumption savings of LLCS relative to VRF system as a function of VRF setpoints

Electricity savings for Phoenix (%)			
		LLCS	
		19–25 °C	19–23 °C
VRF	21 °C	44.4	23.2
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List of figures

Figure 1: DOAS configurations

Figure 2: (a) Heat pump optimization results and (b) third-order polynomial fit (red) to optimization results (black) for supply temperature increase for DOAS system C (shown for evaporator airflow rate $\dot{V}_e = 0.075 \text{ m}^3/\text{s}$). Temperature increase is a function of condenser inlet air temperature $T_{c,air,in}$ and evaporator airflow rate \dot{V}_e .

Figure 3: Sensible internal gains (red), VAV/TABS cooling rates (blue), and DOAS cooling rates (green) for a typical summer week in Phoenix. Top graph is for VAV system with conventional control; bottom graph for LLCS with DOAS configuration A (LLCS 2).

Figure 4: Operative temperatures (red) and temperature limits (black) for a typical summer week in Phoenix. Top graph is for VAV system with conventional control; bottom graph for LLCS with DOAS configuration A (LLCS 2).

Figure 5: Cooling energy delivered by VAV system (1) and LLCS with different DOAS configurations (2-5) for a typical summer week. TABS and VAV cooling is shown with blue bars, and DOAS cooling with green bars.

Figure 6: Electricity consumption for VAV system (1) and LLCS with different DOAS configurations (2-5) for a typical summer week. Electricity for TABS and VAV system heat pump is shown with black bars, for DOAS heat pump with grey bars, and for transport energy with pink bars.

Figure 7: Electricity savings of LLCS system with different DOAS configurations (2-4) relative to conventional VAV system for a typical summer week

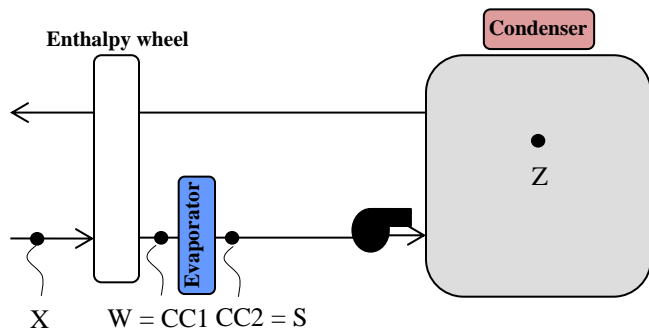
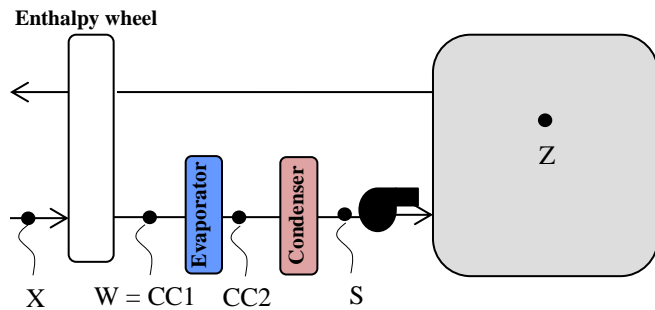
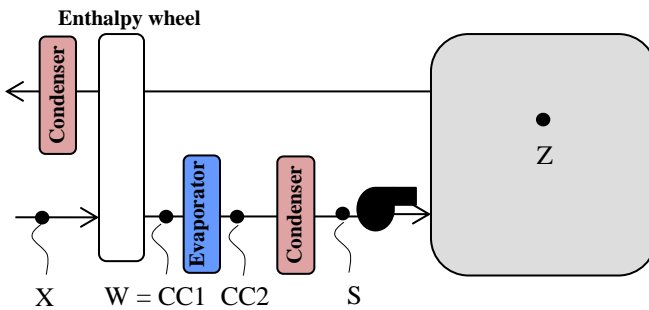
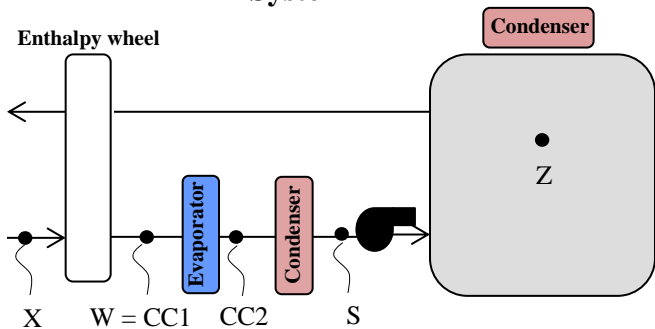
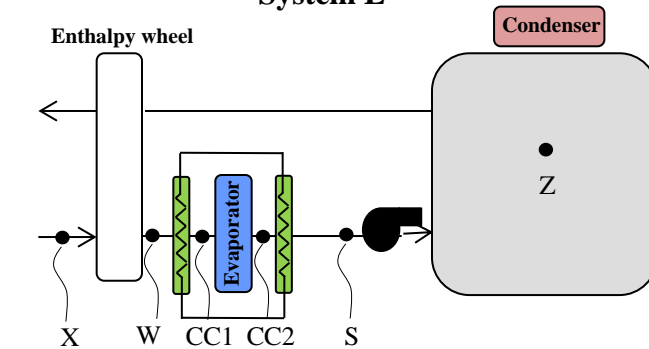
Figure(s)**System A****System B****System C****System D****System E**

Figure 5

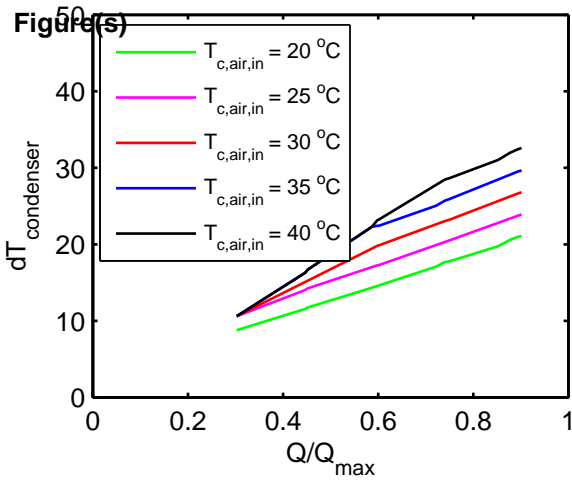
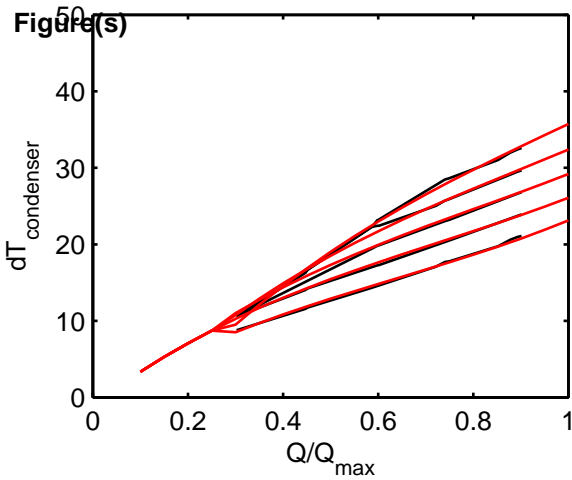
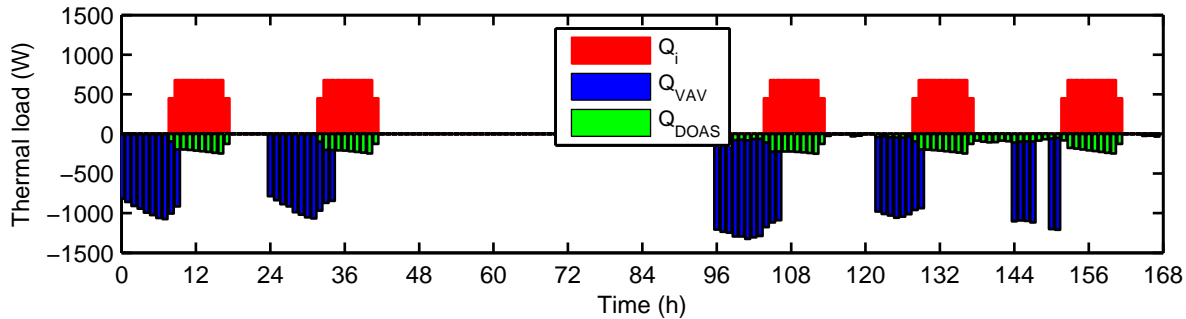
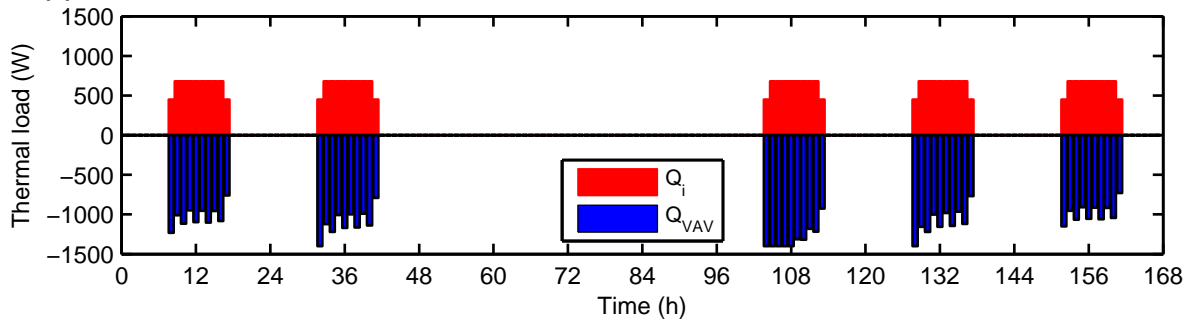
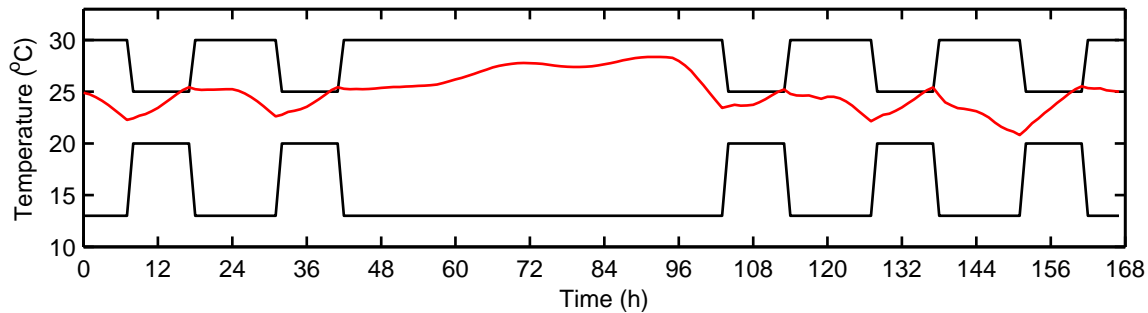
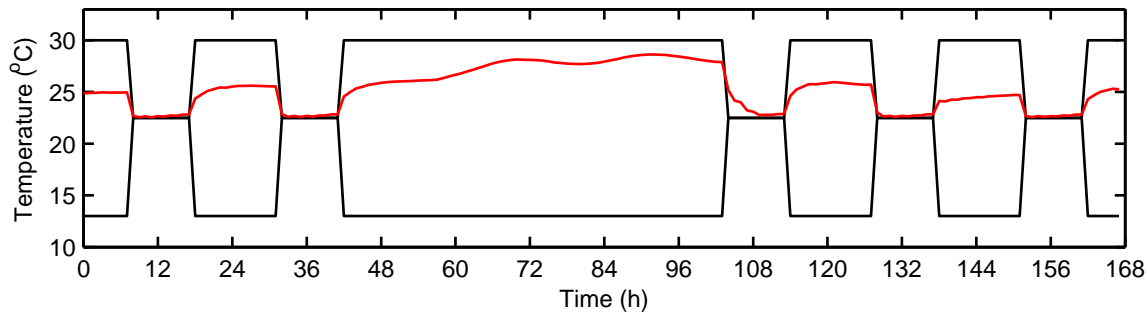


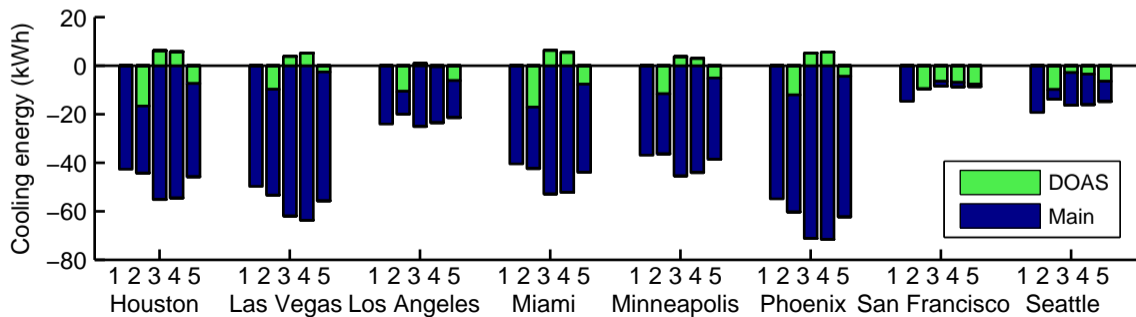
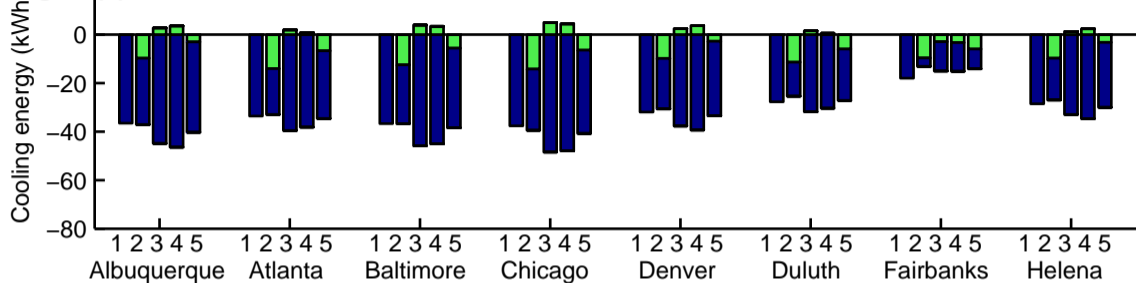
Figure 50

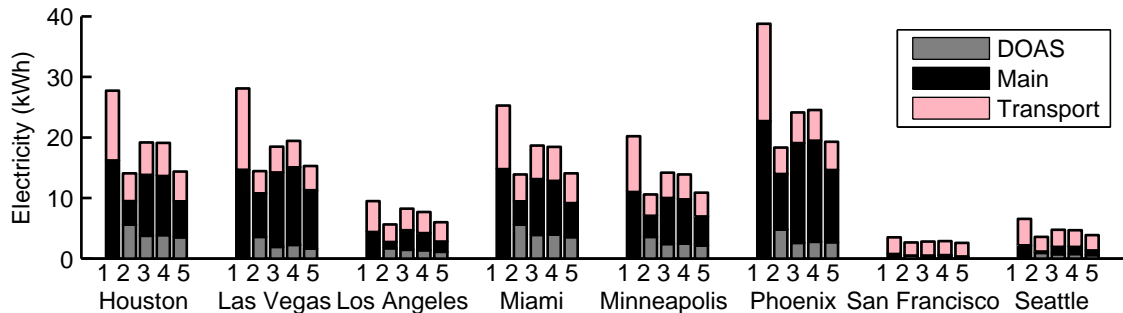
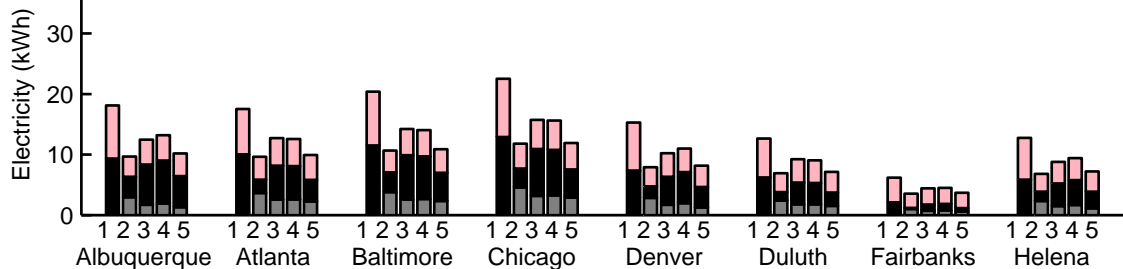


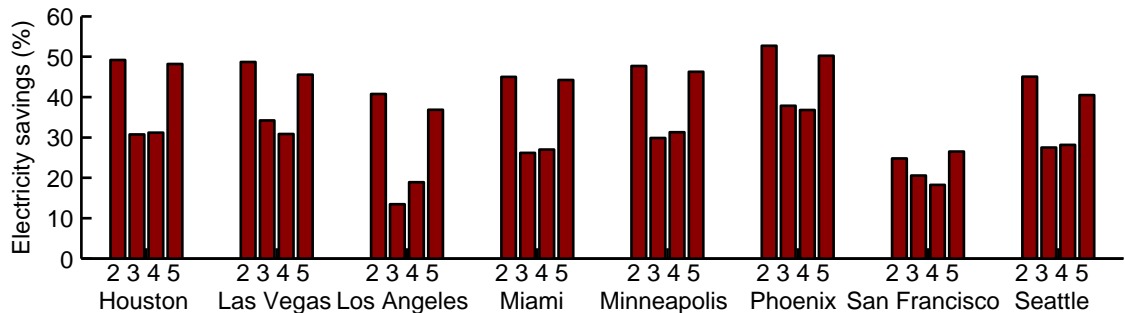
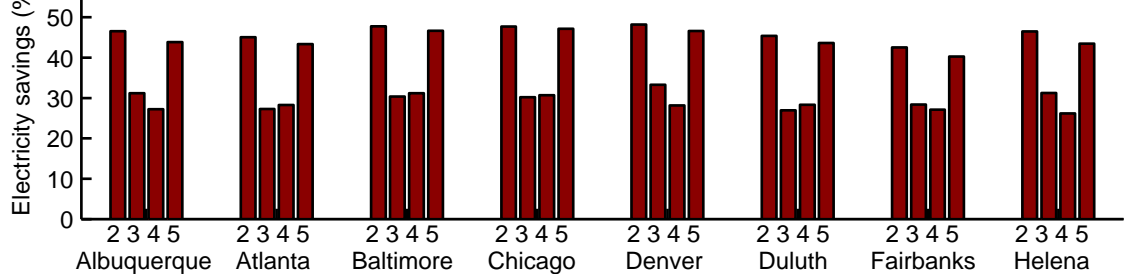
Figure(s)

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Figure(s)

Highlights

- An advanced cooling system with model predictive control is analyzed.
- Five dehumidification strategies are analyzed.
- The sensitivity of savings on variety of parameters is analyzed.
- The impact of model predictive control is tested for the proposed system, VAV and VRF system.
- Results showed up to 50% electricity savings relative to the conventional VAV system.