

Shear and Extensional Rheology of Cellulose/Ionic Liquid Solutions

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Abstract

In this study, we characterize the shear and extensional rheology of dilute to semi-dilute solutions of cellulose in the ionic liquid 1-ethyl-3-methylimidazolium acetate (EMIAc). In steady shear flow the semi-dilute solutions exhibit shear thinning, and the high frequency complex modulus measured in small amplitude oscillatory shear flow exhibits the characteristic scaling expected for solutions of semi-flexible chains. Flow curves of the steady shear viscosity plotted against shear rate closely follow the frequency dependence of the complex viscosity acquired using oscillatory shear, thus satisfying the empirical Cox-Merz rule. We use capillary thinning rheometry (CaBER) to characterize the relaxation times and apparent extensional viscosities of the semi-dilute cellulose solutions in a uniaxial extensional flow that mimics the dynamics encountered in the spin-line during fiber spinning processes. The apparent extensional viscosity and characteristic relaxation times of the semi-dilute cellulose/EMIAc solutions increase dramatically as the solutions enter the entangled concentration regime at which fiber spinning becomes viable.

KEYWORDS: Cellulose, Ionic Liquid, Spinnability, Extensional Viscosity, Rheology, CaBER.

Introduction

Carbohydrate polymers or polysaccharides are some of the most abundant biomacromolecules in nature and function as energy storage materials (starch, guar gum) and as structural materials (cellulose in plants, chitin in insect exoskeletons). They find applications in industry as additives for modifying the rheology of structured, complex fluids (paints, inks, cosmetics, pharmaceuticals) on the one hand, and to provide additional reinforcing strength to fiber composites on the other.¹⁻⁶ Cellulose is a carbohydrate-based linear-chain polymer generated from 1-4 linked β -D-anhydroglucopyranose molecules. The three hydroxyl groups per anhydroglucose unit (AGU) form hydrogen bonds that provide cellulose with the structural integrity that is critical for its biological function but also with limited water solubility.⁴ Cellulose is made water-soluble by modifying it into a cellulose ether or cellulose ester, where 1, 2 or 3 hydroxyl groups of the 1-4 linked β -D-anhydroglucopyranose building blocks are substituted by ethers or esters.¹⁻⁴ The extensive inter-chain and intra-chain hydrogen bonds that make it difficult to dissolve unmodified cellulose in common organic solvents, or in water, are also responsible for providing cellulose with a higher degree of crystallinity, tensile strength and other desirable properties that drive its use in textile fibers, films, nanoparticles, aerogels or cellulose matrix-cellulose filler composites.^{4,6} Regenerated cellulose products like viscose rayon fibers or cellophane films are traditionally manufactured by using aggressive solvents like sodium hydroxide/carbon disulfide and sulphuric acid that leave a large environmental footprint.^{7,8} These solvents can also cause irreversible degradation of glucosidic bonds along the cellulose chains leading to a decrease in the molecular weight.⁹ The difficulty of processing cellulose is perhaps the single most important contributor to the limited use of this most abundant, biocompatible and biodegradable polymer.

Over the past decade, ionic liquids (IL) have emerged as a new class of environmentally benign solvents for dissolution and processing of a number of natural polymers including cellulose,¹⁰⁻¹³ silk,¹⁴ keratin¹⁵ and chitin.^{16, 17} Even raw biomass such as lignocellulose (i.e. wood)¹⁸⁻²¹ and crustacean shells¹⁷ can be dissolved and processed into films, fibers and other end products using ionic liquids as solvents. Ionic liquids are potentially far less hazardous and more sustainable than the solvents traditionally used for cellulose as they have low volatility, good chemical and thermal stability, low flammability²² and can also be recycled.²³ The aforementioned properties and also the high ionic conductivity of ionic liquid solvents are also attractive for broader applications in macromolecular science such as for use as polymerization media, in polymer gels as electrolyte matrices, for the formation of porous polymeric media, and for creating hybrid, composite materials (see the recent reviews and references therein).²⁴⁻²⁶ Most of the traditional solvents for cellulose have a high polarity, which is favourable for disrupting the extensive inter- and intra-molecular hydrogen bonds that normally limit solubility.⁹ Cellulose dispersed in highly polar ionic liquids can potentially form electron donor – electron acceptor (EDA) complexes with the charged species of the ionic liquid, effectively making hydroxyl groups unavailable for hydrogen bonding and thus aiding in cellulose dissolution.⁹ NMR studies of cellobiose solvation in the ionic liquid 1-ethyl-3-methylimidazolium acetate, or EMIAc (the ionic liquid used in the present work), indicate that hydrogen bonding takes place between the cellulose hydroxyl groups and both the EMI^+ cation and the Ac^- anion. The strongest hydrogen bonding associations are formed between the Ac^- ion and the hydroxyl hydrogen atom, while weaker hydrogen bonds are established EMI^+ ion and the hydroxyl oxygen atom.²⁷

The understanding of the concentration-dependent shear and extensional rheology of cellulose dissolved in ionic liquids is a necessary step towards realizing the potential of ionic liquids as processing aids (especially in fiber spinning, film casting and spraying), and also in understanding the dynamics and thermodynamics of cellulose chains dispersed in ionic liquids. Specifically, dilute solution viscometry and the resulting intrinsic viscosity measurements provide the simplest method for assessing the pervaded hydrodynamic volume of the dispersed solute and for determining polymer solution properties such as chain flexibility, polymer-solvent interactions and polymer-polymer interactions.^{28, 29} Further, the characterization of the material response to applied shear deformation, as characterized by flow curves of steady shear viscosity against applied shear rate or applied shear stress, is essential for designing processing strategies.²⁹ Consequently, the shear rheological characterization of cellulose dissolved in ionic liquids has received a lot of attention in recent years.³⁰⁻³⁷ However, the study of the extensional flow behaviour of cellulose/IL solutions is very limited (only one report exists in the literature³⁶) even though extensional flows that involve strong stretching of fluid elements arise in many natural and industrial processes such as printing, fiber spinning, porous media flows, extrusion, moulding, coating, spraying, etc.^{38, 39} The present study examines both the shear and extensional rheology of dilute to semi-dilute cellulose solutions in 1-ethyl-3-methylimidazolium acetate (EMIAc, a room temperature ionic liquid).

Early studies on the macromolecular nature of cellulose and cellulose derivatives by Staudinger, Mark, Kuhn, Houwink, Ostwald, Flory and Huggins established many of the fundamental concepts concerning the relationship between solution viscosity, polymer molecular weight and polymer-solvent interactions (solvent quality).^{1, 3-5, 40-42} In contrast to commonly used synthetic

polymers like polyolefins, polyethylene oxide (PEO) or polystyrene (PS), cellulose and cellulose derivatives are characterized by a high intrinsic viscosity, large radius of gyration and large characteristic ratio, C_∞ ($C_\infty < 10$ for most polyolefins and PEO, but $C_\infty > 10$ for many cellulose derivatives).^{2, 4} Cellulose and its derivatives also have a small second virial coefficient, display viscous shear thinning in semi-dilute and concentrated solutions and have a large persistence length, l_p (cellulose in cadoxen has $l_p = 7$ nm, hydroxyethyl cellulose in water has $l_p = 10-30$ nm and xanthan in water has $l_p = 50-210$ nm whereas, by contrast, $l_p < 2$ nm for polyethylene oxide and polyolefins).^{2, 4} These characteristics are all indications that cellulose chains adopt semi-flexible conformations in solution.^{2, 4, 5} Highly concentrated solutions of cellulose and cellulose derivatives can also form lyotropic liquid crystal phases, which can be advantageous in creating fibers, films or composites with a higher degree of inbuilt order and advantageous mechanical properties.² Indeed, a number of researchers have used ionic liquid based fiber spinning of cellulose to manufacture pure regenerated cellulose fibers⁴³ as well as multifunctional cellulose fibers reinforced and functionalized with, for example, carbon nanotubes,^{44, 45} magnetic particles⁴⁶ and antibacterial agents.¹¹ As a processing aid for cellulose, economical and eco-friendly ionic liquids have the potential to drive the latest resurgence in the use of cellulose-based fibers. The significance of the extensional properties of the biopolymer solutions characterized in this study can be best discussed using an example, and is described next in the context of the dry-jet wet spinning process.

The dry-jet wet spinning process (schematically shown in Figure 1) consists of (1) extrusion of the polymer solution (spinning dope) through a die (spinneret) followed by (2) stretching of the emerging fluid jet into a filament of the desired diameter in an air gap before (3) the solvent-rich

filament is immersed in a coagulation bath of a non-solvent, where the filament becomes enriched in polymer as the miscible solvent is leached and precipitation occurs under tension. Finally the coagulated polymeric filament is taken up on a spool. In the case of a spinning dope composed of cellulose dispersed in a non-volatile ionic liquid, water can be used as the non-solvent in the coagulation bath. Because the ionic liquid has a low vapour pressure and can be separated easily from water by evaporation, the fiber spinning process produces no hazardous gaseous or liquid effluents, which are characteristic of the viscose rayon and other conventional processes. While knowledge of the shear rheology of the fiber spinning solutions assists in controlling the flow rates in the extrusion process, it is the response to extensional flows that primarily controls the kinematics underlying formation of filaments and the mechanical properties of the final fiber, such as the modulus and ultimate tensile strength. A complex mixed flow with extensional and shearing components occurs first within the spinneret as fluid elements are squeezed through the exit die. Subsequently, a predominantly shear-free uniaxial extensional flow occurs within the spin-line, where there are no confining surfaces.⁴⁷ In fiber spinning, the degree of stretching applied to the fluid filament within the air gap of distance d between die and roller is quantified in terms of the draw-ratio, $DR = v_r/v_s$, where v_r is the velocity at which fiber is taken up on the spool and v_s is the average velocity at which fluid is ejected from the die ($v_s = Q/\pi r_s^2$, where Q is the volume flow rate and r_s is the die radius). A high draw ratio means that fluid is subjected to a high extension rate, $\dot{\epsilon} \approx (v_r - v_s)/d$, and a high Hencky strain, $\epsilon_H \approx \ln(DR)$, within the air gap and hence a greater degree of alignment and crystallinity is expected in the resulting coagulated fiber. The inset images on Figure 1 show micrographs of fibers spun from an 8 wt.% solution of cellulose in the room temperature ionic

liquid EMIAc. Extrusion was from a 1 mm die with $v_s = 0.01 \text{ ms}^{-1}$, $v_r = 0.11 \text{ ms}^{-1}$ and $d = 2.5 \text{ cm}$, providing a draw ratio of $DR = 11$, Hencky strain $\varepsilon_H \approx 2.4$ and an extensional strain rate of $\dot{\varepsilon} \approx 4 \text{ s}^{-1}$.

So far, there is only one previous study of the extensional response of cellulose dispersed in ionic liquids,³⁶ and we first summarize their results. Sammons et al.³⁶ used a capillary extrusion rheometer to estimate the extensional viscosity of cellulose in the ionic liquid 1-butyl-3-methylimidazolium chloride (BMICl), with measurements carried out at 80 °C, 90 °C and 100 °C. Hyperbolic dies of different contraction ratios were used to provide three different Hencky strains ($\varepsilon_H = 5, 6, 7$) over a range of applied strain rates $1 \text{ s}^{-1} \leq \dot{\varepsilon} \leq 100 \text{ s}^{-1}$, controlled by the macroscopic volume flow rate. The pressure drop across the contraction was used as a measure of the extensional stress in the fluid. However, in such a device there is also a strong shearing component, which produces a significant contribution to the global measured pressure drop from which the apparent extensional viscosity is estimated. Since the cellulose solutions studied were strongly shear-thinning,³⁵ the pressure drop contributed by shear varies non-linearly with the shear or extension rate.⁴⁸ Hence, the contribution of the extensional component is difficult to isolate unambiguously from the shearing contributions and such measurements provide an unreliable estimate of the apparent extensional viscosity of such fluids. The capillary extrusion rheometer gives a close approximation to the flow through the die in a dry-jet wet spinning process, however this does not correspond to the uniaxial elongational kinematics characterizing the filament deformation in the air gap prior to fiber coagulation. This is where the majority of the cellulose chain alignment is likely to take place, and where the thinning dynamics and spinning process is effectively dictated by an interplay between capillary, viscous, inertial

and elastic stresses. This stretching of material elements just outside the spinneret or die can be reproduced by the kinematics realized in the Capillary Breakup Extensional Rheometer (CABER), as described in the present contribution.

In this study, we first characterize the rheological response of cellulose/EMIAc solutions under steady shear using standard cone-and-plate rheometry. We evaluate the intrinsic viscosity and concentration dependence of the shear viscosity, and find reasonable agreement with previously published data on similar fluids.^{33, 44, 49} The frequency dependence of the storage and loss moduli in small amplitude oscillatory shear flow displays the characteristic scaling expected for solutions of semi-flexible polymer chains. We next characterize the extensional rheology of semi-dilute cellulose solutions using Capillary Break-up Extensional Rheometry (CaBER). The CaBER instrument imposes an axial stretching deformation on a discrete cylindrical volume of test fluid placed between circular parallel plates and provides a close approximation to a shear-free purely uniaxial extensional flow.⁵⁰ The subsequent capillary thinning of the unstable liquid bridge is resisted by inertial and viscous forces, and by an additional elastic contribution from the extensional deformation of the underlying fluid microstructure. Measurement of the midpoint diameter of the stretched fluid filament as it decays over time enables the determination of the instantaneous accumulated Hencky strain (ϵ_H), the fluid's longest relaxation time (λ_e) and the corresponding transient extensional viscosity (η_E). The transient extensional viscosity provides a rheological measure of the degree of strain hardening and the viscoelastic contribution to the total tensile force in the filament, which in turn is related to the technologically important effective material property known as 'spinnability' or the ability to spin filaments or fibers from a given complex fluid.^{51, 52}

Materials and Methods

Test Fluids

The ionic liquid (IL) used in this study was 1-ethyl-3-methylimidazolium acetate (EMIAc), which was obtained from Sigma-Aldrich Company and produced by BASF (Lot number STBB7092). The manufacturer's certificate of analysis indicates a purity of > 95% and a water content of < 0.3%. We performed our own ^1H NMR spectroscopy (500 MHz) on a sample of approximately 20 mg of EMIAc dissolved in 0.7 mL of CDCl_3 using a VNMR500 NMR spectrometer. After phase and baseline correction (using a polynomial fit), the purity of the EMIAc was assessed by measuring the total integral regions of EMIAc versus all other unassigned peaks. Our analysis confirms the purity of the sample at > 95% and suggests there is little acetic acid composition (< 2%) with the remainder made up of minor organic impurities appearing to originate from the starting materials for synthesis, e.g. methylimidazole, ethyl halides, etc. An example of an ^1H NMR spectrum obtained from our EMIAc sample is provided in Figure S1 of the Supplementary Material. The water content in the EMIAc sample was 0.21 wt.% as assessed by Karl Fischer titration. The EMIAc was used as received and without further purification.

The cellulose, with a degree of polymerization (DP) of 860, was provided by Rayonier Inc. (Fernandina Beach, United States). The cellulose pulp sheets were finely chopped before being dissolved in EMIAc by heating at 90°C for 1 hr with magnetic stirring. Solutions were prepared at cellulose concentrations $0.1 \text{ wt.}\% < c < 8 \text{ wt.}\%$ and all solutions appeared transparent and homogenous when cooled to room temperature.

Degradation of cellulose in ionic liquids as solvents can affect the measurement of fluid rheological properties and is therefore of concern in the present study. Previous research has shown that cellulose dissolved in chloride-based ionic liquids can undergo significant degradation when heated above 100°C for extended periods of time.⁵³⁻⁵⁵ Degradation of cellulose in ionic liquids can also be severe when combined with solid catalysts such as styrene-divinylbenzene resins functionalized with sulphonic groups,⁵⁶ Dowex 50WX8,⁵⁷ trifluoro acetic acid,⁵⁸ or using a combination of an acidic ionic liquid, 1-(1-propylsulfonic)-3-methylimidazolium chloride, and p-toluenesulphonic acid.⁵⁹ Cellulose dissolved in EMIAc has been shown to undergo modest degradation during the dissolution process,⁶⁰ and also when heated above 95°C for 8 hours.⁷ Although the dissolution time for our cellulose/EMIAc solutions was significantly less than this (1 hour at 90°C), we cannot ignore the possibility of moderate cellulose degradation occurring during the dissolution step in our solution preparation.⁶⁰ To investigate potential degradation concerns, we have performed room-temperature rheological characterization of cellulose/EMIAc solutions over extended periods of time, which show there is negligible change in the fluid viscosity over a 48 hour interval (see Fig S2 in the Supplemental Information). This strongly indicates that cellulose degradation following dissolution and subsequent cooling of the cellulose solution is minimal over this time. Since the time interval between solution preparation and testing in our experiments was typically < 2 hrs and measurements using the cone-and-plate and capillary breakup rheometers take just a few minutes or less, any effect of cellulose degradation on our rheological measurements over characteristic measurement time scales can safely be neglected.

Cone-and-plate shear rheometry

The linear and non-linear shear rheology was assessed using an AR-G2 cone-and-plate rheometer with a 40 mm diameter 2° cone. Since ionic liquids are hygroscopic and the absorption of atmospheric water can result in precipitation of cellulose and/or coagulation of cellulose solutions, a thin film of light silicone oil was applied around the outer radial edge of the platens to prevent contact of the test fluid with air. The effect of this oil film on the measured rheological properties was assessed by testing pure ionic liquid with and without the applied oil film, and was found to be negligible.

Capillary breakup extensional rheometry

The extensional properties of cellulose/IL solutions were assessed using a capillary breakup extensional rheometer (CaBER; Cambridge Polymer Group) to impose a predominantly uniaxial extensional deformation to the fluid samples. This instrument enables the assessment of the longest relaxation times and extensional stresses of viscoelastic fluids through the monitoring of the capillary thinning and breakup dynamics of a fluid thread connecting two circular end-plates.⁶¹ The device has been recently used to study the extensional rheology of aqueous silk/poly(ethylene oxide) solutions in relation to their electro-spinning properties⁶² as well as the extensional properties of dilute to semi-dilute polysaccharide solutions⁶³ and associating polymer solutions.⁶⁴ The CaBER device uses an initially cylindrical volume of fluid ($V \approx 0.06$ mL), which forms a liquid bridge between circular parallel plates of diameter $D_0 = 6$ mm and initial separation $L_0 = 2$ mm (initial aspect ratio $\Lambda_0 = L_0/D_0 = 0.33$). To minimize gravitational sagging and obtain an approximately cylindrical liquid bridge, the initial separation was chosen to be less than the capillary length $l_{cap} = \sqrt{\sigma/\rho g}$, where σ is the IL surface tension, $\rho = 1.027$ g cm⁻³ is

the IL density, and $g = 9.81 \text{ m s}^{-2}$ is the acceleration due to gravity.⁶⁵ The surface tension of the EMIAc was measured to be $\sigma = 47 \text{ mN m}^{-1}$ using a Krüss K10ST digital tensiometer, resulting in $l_{cap} \approx 2.2 \text{ mm}$.

At time $t = -50 \text{ ms}$ the top endplate was displaced upwards following an exponential profile $L(t) = L_0 e^{\dot{\epsilon}_0(t-t_0)}$ to achieve a final plate separation of $L_f = 6 \text{ mm}$ at time $t = 0 \text{ s}$ (final aspect ratio $\Lambda_f = L_f/D_0 = 1.0$). The subsequent evolution of the liquid filament diameter ($D(t)$) was monitored at the midplane between the endplates (i.e. at $L = L_f/2$) using a laser micrometer. The dynamics of the liquid bridge thinning and breakup process were also recorded at 60 frames per second using a 6 megapixel CCD camera (Casio Exilim EX-F1), with a resolution of approximately $7 \text{ }\mu\text{m/pixel}$.

For a purely viscous liquid of viscosity η_s and surface tension σ , the midplane diameter is found to decrease linearly with time according to:^{38, 66}

$$D(t) = 0.0709 \frac{2\sigma}{\eta_s} (t - t_c) \quad (1)$$

where t_c is the capillary breakup time and the numerical prefactor is found from the solution for the self-similar shape of the decaying viscous filament.⁶⁷ For a polymer solution, the liquid bridge initially drains under a predominantly capillary-driven flow that is resisted by the viscous stress arising from the solvent. As a result of the extensional flow generated during the thinning of the liquid filament, the deformation of the underlying microstructure results in an additional elastic stress that grows with increasing strain and ultimately dominates the viscous stress from the solvent. This marks the onset of an elasto-capillary thinning regime,⁶⁸ and a retardation in the

time to eventual breakup. In the elasto-capillary regime, the transient extensional properties of the fluid can be determined by measuring the rate of evolution in the mid-filament diameter and by using the balance between elastic and capillary forces, as described in eq 2-6 below.

For a model viscoelastic fluid in the elasto-capillary thinning regime the midplane diameter of the filament decays exponentially as:^{38, 50}

$$\frac{D(t)}{D_0} \approx \left(\frac{G_1 D_0}{4\sigma} \right)^{1/3} \exp[-t/3\lambda_e] \quad (2)$$

where G_1 is related to the elastic modulus and λ_e is the longest fluid relaxation time, both of which will vary with cellulose concentration. For a cylindrical fluid filament, we can define the instantaneous strain rate ($\dot{\epsilon}$) and the accumulated Hencky strain (ϵ_H), as follows:^{50, 68}

$$\dot{\epsilon}(t) = -\frac{2}{D(t)} \frac{dD(t)}{dt} \quad (3)$$

$$\epsilon_H(t) = \int_0^t \dot{\epsilon}(t) dt = 2 \ln \left(\frac{D_0}{D(t)} \right) \quad (4)$$

The axial force balance on the fluid column is given by:

$$\Delta\tau(t) = 3\eta_s \dot{\epsilon}(t) + (\tau_{zz} - \tau_{rr}) = \frac{2\sigma}{D(t)} \quad (5)$$

where $2\sigma/D(t)$ is the capillary pressure driving the filament thinning process and $\Delta\tau(t)$ is the total extensional stress difference in the elongating filament.

Combining eq 3 and eq 5, the apparent transient extensional viscosity of the stretching fluid can then be evaluated using the following expression:

$$\eta_E = \frac{\Delta\tau(t)}{\dot{\epsilon}(t)} = -\frac{\sigma}{dD(t)/dt} \quad (6)$$

Since the flow in the CaBER instrument is essentially shear-free, we define the Trouton ratio as the ratio of extensional viscosity to the zero-shear viscosity of the solution, i.e. $Tr = \eta_E/\eta_0$. For Newtonian fluids in uniaxial extensional flow the expected Trouton ratio is $Tr = 3$.

Results

Shear rheology

In Figure 2 we show the steady shear viscosity $\eta(\dot{\gamma})$ as a function of the shear rate $\dot{\gamma}$ and the complex viscosity $\eta^*(\omega)$ as a function of the angular frequency ω for cellulose solutions over a range of concentrations. For each concentration, the steady shear viscosity overlays the complex viscosity very well, indicating that the empirical Cox-Merz rule⁶⁹ (which states that $|\eta^*(\omega)| \cong \eta(\dot{\gamma})|_{\dot{\gamma}=\omega}$) holds very well for these IL-based solutions. The pure EMIAc solvent has a viscosity of $\eta_s \approx 0.1$ Pa.s at 25°C, which is invariant with shear rate. This is in excellent agreement with previous measurements made on well-characterized EMIAc samples, confirming the high purity and low water content of our ionic liquid solvent.^{70, 71} The approximate Arrhenius relationship between viscosity and temperature for EMIAc and cellulose solutions and their activation energies have been reported previously by Gericke et al.³³ As the cellulose concentration is increased, the zero-shear viscosity increases by almost four orders of magnitude and the solutions become progressively more shear-thinning, as has been observed by various authors for cellulose dissolved in ionic liquids^{31, 33, 35, 37, 44, 49} and for polysaccharides in general when the concentration is raised.^{4, 5}

In Figure 3a we show the zero-shear viscosity (η_0) as a function of the cellulose concentration. We observe a linear region at dilute cellulose concentrations ($c < 0.5$ wt.%) followed by a power law dependence, $\eta_0 \propto c^n$, for $c > 0.5$ wt.%. For $0.5 \text{ wt.}\% \leq c \leq 8 \text{ wt.}\%$ the power law scaling of η_0 for our cellulose sample at 25°C has an exponent of approximately 2.4, which is rather lower than some previous reported scalings for cellulose solutions at a similar temperature in the same IL solvent.^{33, 49} The scaling that we observe for $0.5 \text{ wt.}\% \leq c \leq 8 \text{ wt.}\%$ is roughly consistent with that expected in the semi-dilute unentangled regime.⁷² The inset of Figure 3a shows the reduced viscosity (η_{sp}/c) as a function of concentration, in the dilute concentration regime, together with a linear regression. Although the reduced viscosity shows some scatter, extrapolating the linear fit to $c = 0$ gives a reasonable value for the intrinsic viscosity of $[\eta] \approx 181 \text{ mL g}^{-1}$, close to previous reports for cellulose of similar DP in EMIAc (discussed in detail later).³³ We also checked this measurement using the methods described by Kulicke and Kniewske⁷³ and employed by Sescousse et al.⁴⁹ for cellulose/EMIAc solutions. In Figure 3b we plot the specific viscosity η_{sp} as a function of c (and $c[\eta]$) over the entire range of tested concentrations. The data can be fitted with the polynomial expansion proposed by Kulicke and Kniewske:⁷³

$$\eta_{sp} = c[\eta] + K_H (c[\eta])^2 + A(c[\eta])^n \quad (7)$$

where K_H is the Huggins coefficient and A and n are fitting parameters. Since it has been shown that EMIAc is close to a theta solvent for cellulose at room temperature,³³ the value of the Huggins coefficient was taken to be $K_H = 0.5$. The values obtained for $[\eta]$, A and n from fitting the data were 188.4 mL g^{-1} , 1.905 and 2.56 , respectively. Our value for $[\eta]$ is very close to the value of $[\eta] = 178 \text{ mL g}^{-1}$ reported by Gericke et al. for a cellulose of similar molecular weight (DP = 1000) in EMIAc at 20°C .³³

Also in Figure 3b we indicate the approximate overlap concentration ($c^* = 0.5$ wt.%, or 0.005 g mL⁻¹) and entanglement concentration ($c_e \approx 10 \times c^* = 5$ wt.%).⁷² For a neutral polymer in a theta solvent the scaling predictions give slopes of 1, 2, and 14/3 in the dilute, semi-dilute unentangled and semi-dilute entangled regimes, respectively.^{72, 74} Although our data do not perfectly follow these trends, the agreement is reasonably close, although lack of data at concentrations $c > 8$ wt.% precludes a proper determination of the scaling in the entangled regime. For our particular cellulose sample of DP 860, we find that preparation of solutions in EMIAc at concentrations substantially above 8 wt.% (or 0.08 g mL⁻¹) is extremely difficult and results in inhomogeneous and cloudy samples. While various previous authors have achieved higher concentrations of cellulose dissolved in EMIAc,^{7, 11, 75} up to 18 wt.% in one particular example,⁷⁵ we note that these studies were performed using celluloses of lower DP than in the present work. The higher DP of our cellulose sample results in greater viscosification for a given cellulose concentration and hence restricts the maximum concentration that can be achieved, since magnetic stirring becomes impossible. We can dissolve higher concentrations of high DP cellulose using a high-shear mixer, however this method results in degradation of cellulose chains and hence a lowering in the average DP, which is undesirable.

We can use our value of $[\eta]$ to obtain an estimate of the radius of gyration R_g using the formula

$R_g^2 = (1/6) \cdot ([\eta]M/\Phi)^{2/3}$, where M is the cellulose molecular weight ($M \approx 140$ kDa for cellulose of DP = 860) and $\Phi = 2.8 \times 10^{23}$ mol is the Flory constant.^{33, 76, 77} We obtain a value of $R_g \approx 18.6$ nm, which in turn allows an estimate of the root-mean-squared end-to-end length at

equilibrium, $\langle r_0^2 \rangle^{1/2} = \sqrt{6}R_g \approx 46 \text{ nm}$. Assuming that EMIAc is a theta solvent for cellulose at room temperature (as has been shown by Gericke et al.³³), we can also estimate the length K of a Kuhn segment required to obtain such a radius of gyration from a 3D random walk: $K = \langle r_0^2 \rangle / L_C$, where $L_C \approx 443 \text{ nm}$ is the contour length of the DP = 860 cellulose molecule, taking the length of a single AGU repeat unit to be $l_{AGU} = 0.515 \text{ nm}$.⁷⁸ This gives $K \approx 4.8 \text{ nm}$, or $K \approx 9l_{AGU}$. In addition, we can estimate the overlap concentration of the cellulose solutions using $c^* = M / (8N_A R_g^3)$,⁷⁹ which gives a value $c^* \approx 0.45 \text{ wt.}\%$. This value for c^* agrees very well with the concentration at which the viscosity dependence changes from linear to a power-law, as observed in Figure 3a, suggesting that the assumption of EMIAc being a theta solvent for cellulose is in fact reasonable. Finally, we note that the ratio of contour length to root-mean-squared end-to-end length is quite modest, $L_C / \langle r_0^2 \rangle^{1/2} \approx 10$, showing that only very low strains are required to completely extend this semi-flexible macromolecule.

In Figure 4 we present the storage (G') and loss (G'') moduli as a function of the angular frequency, from oscillatory shear tests with cellulose/EMIAc solutions in the semi-dilute regime measured in the AR-G2 rheometer. At lower cellulose concentrations G'' is much greater than G' , indicating viscously-dominated behaviour, however for $c \geq 3 \text{ wt.}\%$ G' approaches G'' at high frequencies. At $c = 8 \text{ wt.}\%$ cross-over is achieved for $\omega \approx 30 \text{ rad s}^{-1}$, indicating the onset of a dominant elastic response in the material. As shown in Figure 5, the oscillatory shear data is self-similar and can be superimposed on a master curve by scaling the frequency axis by a concentration-dependent factor, a_c .⁸⁰ In the terminal region we observe the scaling $G' \sim \omega^2$ and

$G'' \sim \omega$, expected for viscoelastic liquids. At high frequencies both G' and G'' appear to approach a scaling of $\omega^{3/4}$, consistent with that expected for entangled networks of semi-flexible polymers,^{81, 82} which suggests that the most concentrated solutions are approaching an entangled state. This would be roughly consistent with the entanglement concentration being $c_e \approx 5$ wt.% or $c_e \approx 10 \times c^*$, as described by Colby.⁷² In Figure 6 we plot the shift factor (a_c), found from superimposing the linear viscoelastic data, as a function of concentration. We observe a power-law dependency with an exponent of 2.5, close to that found for the zero-shear viscosity over the same concentration range, and also close to the value of n found by fitting eq 7 to the specific viscosity data shown in Figure 3b.

Capillary breakup extensional rheometry

In Figure 7 we present still images depicting the capillary thinning process in the pure EMIAc solvent and a few representative cellulose/IL solutions. The liquid bridge of the purely viscous solvent thins rapidly and ruptures within 0.1s, as shown in Figure 7a. Addition of 0.5 wt.% of cellulose to the solution (Figure 7b) significantly retards the initial thinning dynamics, due to the increase in viscosity, and leads to the formation of a slender and axially uniform elastic filament before the final breakup (see e.g. Figure 7b at $t/t_c = 0.72$). Further increasing the cellulose concentration to 1 wt.% and 5 wt.% (Figure 7c and 7d, respectively), leads to progressively slower initial viscous draining dynamics and a delayed onset of the elasto-capillary thinning regime (compare, for example, Figures 7b-d at $t/t_c = 0.48$).

Although the elasto-capillary thinning regime represents only a small portion of the entire thinning dynamics prior to the eventual rupture of the filament, for each fluid it is possible to

identify an exponentially decaying region on plots of the measured filament diameter versus time, as shown in Figure 8a. We denote the time at the onset of the elasto-capillary regime as $t_1(c)$, which we determine from the point of intersection between the exponential fit in the elasto-capillary regime and a fit to the linearly decaying, viscosity-dominated, section of the curve at earlier times (see eq 1). For times $t > t_1(c)$, the elasto-capillary thinning regime is accurately described by a single exponential decay in the midpoint radius of the form

$$\frac{D(t)}{D_0} = \left(\frac{G_1 D_0}{4\sigma} \right)^{1/3} \exp\left[-(t-t_1(c))/3\lambda_e(c)\right] \quad (8)$$

By fitting this expression to the capillary-thinning data for times $t > t_1$, we can extract the relaxation time (λ_e) characterizing the onset of chain stretching in each of these semi-dilute or entangled fluids. The values for $t_1(c)$ and $\lambda_e(c)$ obtained by this method are provided in Table 1.

In Figure 8b we show how, for times greater than the elasto-capillary onset time, $t_1(c)$, appropriate rescaling of the diameter and time axes allows the raw CaBER data to be collapsed onto a master curve. The diameter axis is non-dimensionalized simply by dividing $D(t)$ by the initial filament diameter, D_0 . The time axis is non-dimensionalized by scaling with the concentration dependent relaxation time (λ_e) and is then shifted by the concentration-dependent shift factor $b_c = t_1(c)/\lambda_e(c)$, to construct a dimensionless reduced time variable $t_{red} = t/\lambda_e(c) - t_1(c)/\lambda_e(c)$. The reduced time $t_{red} = 0$ marks the onset of the elasto-capillary regime, and the diameter versus time curves overlay well for reduced times $t_{red} > 0$. At a reduced time of $t_{red} = 0$, eq 8 reduces to the following form:

$$D(t_{red} = 0) \approx D_0 \left(\frac{G_1 D_0}{4\sigma} \right)^{1/3} \quad (9)$$

and the characteristic elastic modulus $G_1(c)$ of the fluid during elasto-capillary thinning can be evaluated simply by rearrangement. We find that both the shift factor $b_c = t_1(c)/\lambda_e(c)$ and the characteristic modulus $G_1(c)$ increase with the concentration of cellulose in solution and that b_c scales linearly with $G_1(c)$, as shown by the insert in Figure 8b.

The relaxation times (λ_e) of the different cellulose/EMIAc solutions reported in Table 1 are also shown graphically in Figure 9, together with error estimates corresponding to the standard deviation from three such measurements. For the lowest four concentrations of cellulose examined here (see Table 1), the measured relaxation times are in the range of 30-80 ms and increase only slightly with concentration. However, for $c > 3$ wt.% (i.e. as the semi-dilute cellulose solutions start to become entangled), there is a significant increase in relaxation time up to $\lambda_e \approx 1.7$ s at $c = 8$ wt.%, which we note is a cellulose concentration at which fibers can be spun by dry-jet wet spinning.⁴⁴ Shenoy et al. have extensively investigated the role of chain entanglement on fiber formation during electrospinning of polymer solutions and conclude that a minimum ‘entanglement number in solution’ of $n_{e,soln} = 3.5$ is necessary for the formation of continuous, uniform fibers.⁸³ For $2 \leq n_{e,soln} \leq 3.5$ fibers could only be formed intermittently, while $n_{e,soln} \approx 2$ marked a transition to spraying of droplets. Horinaka et al. have reported entanglement molecular weights, $M_{e,soln}$, for various concentration solutions of cellulose in the ionic liquid 1-butyl-3-methylimidazolium chloride (BMICl).³⁰ Assuming the density of cellulose to be $\rho_c = 1 \text{ g cm}^{-3}$, they extrapolated their data to a concentration of $c = 1 \text{ g cm}^{-3}$ to obtain a

value of $M_e \approx 3200 \text{ g mol}^{-1}$ for a cellulose ‘melt’. The entanglement number in solution can be determined using $n_{e,soln} = (\phi_c M) / M_e$, where ϕ_c is the volume fraction of cellulose.⁸³ Again assuming the same value for the cellulose density of $\rho_c = 1 \text{ g cm}^{-3}$, we obtain values for the entanglement number of $n_{e,soln} \approx 2.2$ at $c = 5 \text{ wt.}\%$, and $n_{e,soln} \approx 3.5$ at $c = 8 \text{ wt.}\%$. The number of entanglements per chain is given by $n_{e,soln} - 1$ due to the fact that there are always two chains involved in any entanglement. If we define the entanglement concentration as the concentration at which there is an average of one entanglement per chain (i.e. $n_{e,soln} = 2$), we can calculate the entanglement concentration for our cellulose sample to be $\phi_c = 2M_e / M \approx 0.046$, or $c_e \approx 4.6 \text{ wt.}\%$, close to the estimated value of $c_e \approx 10 \times c^*$, obtained from the arguments of Colby.⁷²

The relaxation times obtained from the CaBER measurements are shown in Figure 9. They initially increase slowly with concentration and then climb more rapidly in the semi-dilute and entangled regimes. This growth can be well described by a simple power-law $\lambda_e = 0.046 \left[1 + 0.001 (c[\eta])^{3.8} \right]$. As the concentration tends towards zero, the relaxation time given by this power-law equation approaches a value of $\lambda_0 = 0.046 \text{ s}$. This is rather higher than our estimate of the Zimm relaxation time ($\lambda_{Zimm} \approx ([\eta]\eta_s M) / (N_A k T)$, where N_A is the Avogadro constant, k is the Boltzmann constant and T is the temperature), which gives $\lambda_{Zimm} \approx 1 \text{ ms}$. Such a degree of discrepancy is not too surprising since the CaBER device measures the relaxation time of the longest molecules in the (probably) broad molecular weight distribution of the cellulose sample and also because our test fluid concentrations do not extend deeply into the

dilute regime.⁸⁴ We note that the power-law exponent of 3.8 for λ_e is significantly higher than that found for the concentration dependence of the zero shear viscosity (shown in Figure 3a), which has a power law exponent of 2.4. It has been observed previously that the relaxation time measured using the CaBER can exhibit a stronger concentration dependence compared with shear measurements due to the increased degree of intramolecular interactions induced by chain stretching.^{85, 86} We note that Arnolds et al.⁸⁷ recently reported a weaker dependency of λ_e with concentration for aqueous poly(ethylene oxide) (PEO) solutions, however the high molecular weight, flexible PEO chains were in the semi-dilute entangled and concentrated regimes.

For CaBER experiments at cellulose concentrations $c \geq 3$ wt.% the elasto-capillary balance persists for sufficient time that it is possible to use the simple force balance described by eq 6 to estimate the apparent extensional viscosity as a function of the accumulated Hencky strain. As shown in Figure 10a, for 3 wt.% and 5 wt.% cellulose solutions we observe only a slight increase in the extensional viscosity with Hencky strain. However, at a concentration of 8 wt.% cellulose (corresponding to a concentration sufficient for fiber spinning) the solution displays a more marked increase in η_E from an initially low value to a large plateau value as the Hencky strain increases. Figure 10b shows the corresponding transient Trouton ratio as a function of Hencky strain for the same fluids as Figure 10a. At 3 wt.% and 5 wt.% cellulose, the Trouton ratio, Tr , increases with Hencky strain to a limiting value that is only slightly above the Newtonian limit of $Tr = 3$. Only the 8 wt.% solution shows a significant increase in Trouton ratio up to a value of $Tr \approx 17$. While this Trouton ratio may seem relatively modest compared to values measured for

more flexible polymers, it is a reflection of the limited extensibility of the semi-flexible cellulose chains with $L_c / \langle r_0^2 \rangle^{1/2} \approx 10$, as discussed above.

Discussion

The intrinsic viscosity $[\eta]$ characterizes the hydrodynamic volume and, while independent of solute concentration, is affected by the polymer-solvent interactions since these influence the equilibrium coil shape and size.⁸⁸⁻⁹⁰ The intrinsic viscosity is affected by the rigidity of the chain backbone as well as both molecular weight and molecular weight distribution.²⁸ We computed a value of $[\eta] = 188 \text{ mL g}^{-1}$ from the concentration-dependence of viscosity data, which is very close to the value of $[\eta] = 178 \text{ mL g}^{-1}$ reported by Gericke et al.³³ for a DP = 1000 cellulose in EMIAc at 20°C.²⁷ A higher intrinsic viscosity value of $[\eta] = 370 \text{ mL g}^{-1}$ is reported for similar molecular weight cellulose dispersed in cuen (copper 2-ethylenediamine) (for cellulose originating as Tercel fibers),⁹¹ and a value of $[\eta] = 167 \text{ mL g}^{-1}$ is reported for DMAc/LiCl (dimethylacetamide/ lithium chloride) at 30 °C.⁹² The quality of EMIAc as a solvent for cellulose can be judged by the value of exponent a in the Mark-Houwink-Sakurada (MHS) equation, $[\eta] = K_m M^a$. The MHS equation relates intrinsic viscosity to molecular weight M , and the values of K_m and a reported by Gericke et al.³³ show that EMIAc ionic liquid is a theta solvent for cellulose at room temperature, i.e. $a = 0.5$. Our estimate of the overlap concentration, c^* , based on the assumption that EMIAc is a theta solvent for cellulose at room temperature agrees well with the overlap concentration found from the change in dependence of zero-shear rate viscosity on concentration, suggesting that this assumption is valid. Our data indicate that these cellulose/IL solutions are in the dilute limit for $c < c^* = 0.5 \text{ wt.}\%$ and are in the semi-dilute

unentangled regime for $0.5 \text{ wt.}\% \leq c \leq 5 \text{ wt.}\%$. Despite having only limited data at high concentrations, our viscometric measurements indicate that the solutions enter the semi-dilute entangled regime for $c > 5 \text{ wt.}\%$, and this is consistent with estimates of the concentration above which the number of entanglements should exceed one per cellulose chain.

The empirical Cox-Merz rule provides a practical means for assessing the presence of any shear-sensitive microstructure in polymer solutions.^{5, 29} For the case of cellulose dispersed in ionic liquid, the agreement between the linear viscoelastic measurements and the steady shear data reported in Figure 2 suggests that the cellulose is dispersed at the molecular level and remains well mixed even under steady shear. A similar conclusion can also be drawn from the intrinsic viscosity measurement as the values obtained for cellulose immersed in EMIAc solvent are similar to the values obtained for DMAc/LiCl solutions, where laser light scattering studies show molecular dispersion (absence of aggregation).⁴ In our steady shear tests, the range of shear rates accessible was limited for high cellulose concentrations due to the onset of a rotational instability and ejection of fluid from the rheometer at high shear rates.⁹³ However, over the range of shear rates that could be tested, the steady shear viscosity overlays the complex viscosity very well, indicating that the empirical Cox-Merz rule holds for these fluids.⁹⁴ This is in contrast to the reports of Kuang et al.³⁷ for cellulose in 1-allyl-3-methylimidazolium chloride (AMICl) and Chen et al.³¹ for cellulose in 1-butyl-3-methylimidazolium chloride (BMICl), who both found the complex viscosity dropped below the steady shear viscosity at high shear rates. Chen et al. speculate that strong shear could promote intramolecular hydrogen bonding, causing an effective increase in persistence length with shear rate. That we do not also observe the failure of the Cox-Merz rule may reflect the fact that IL's containing acetate ions are

more effective at dissolving cellulose than those containing chloride, implying they are more effective at competing for hydrogen bonds.¹⁸

As noted earlier, the elongational kinematics of the fluid jet exiting the spinneret or die in fiber spinning processes is closely approximated by the Capillary Breakup Extensional Rheometer (CaBER). The response of cellulose solutions to uniaxial extensional deformation in the CaBER device has been presented in Figures 8 - 10. Over a range of semi-dilute cellulose concentrations, the CaBER data is self-similar in the elasto-capillary thinning region and measurements of the filament diameter versus time can be collapsed onto a master curve by appropriate scaling of the diameter and time axes. We find the relaxation times of the solutions increase dramatically as the cellulose concentration approaches the fiber spinning concentration regime; i.e. as solutions become entangled such that $n_{e,soln} > 2$.⁸³ The cellulose/EMIAc solutions in this concentration regime display a strain hardening response that is manifested as an increase in the absolute value of the apparent extensional viscosity and an increase in Trouton ratio with increasing Hencky strain. In contrast to the measurements of Sammons et al.,³⁶ these solutions display extensional hardening, and the value of the transient Trouton ratio or extensional viscosity response is a strong function of both the cellulose concentration and accumulated strain. The strain hardening response of the 8 wt.% cellulose solution is conducive to fiber spinning from these solutions. Although the polymer molecular weight is quite high, a relatively large persistence length implies that the extensibility of cellulose chains is low ($L_c / \langle r_0^2 \rangle^{1/2} \approx 10$), which helps rationalize the relatively low Trouton ratio for these fluids. The comparison of various polymer solutions in this case shows that the ability of a ‘spinning dope’ to form long, continuous filaments (or ‘spinnability’ as it is often called⁹⁵), increases beyond the entanglement

concentration. Consistent with estimates of the minimum solution entanglement number necessary for successful electrospinning of polymer solutions, we estimate an entanglement number of $n_{e,soln} \approx 3.5$ for the 8 wt.% cellulose solution.⁸³ The empirically determined processing parameters used for the spinning of the fibers from 8 wt.% cellulose/EMIAc solution shown in Figure 1 (draw ratio $DR = 11$, strain rate $\dot{\epsilon} \approx 4 \text{ s}^{-1}$) are sufficient to generate a high degree of alignment of cellulose chains in the air gap prior to coagulation. The strain rate is high in comparison with the relaxation rate ($1/\lambda_e \approx 0.6 \text{ s}^{-1}$) and the draw ratio is sufficient to significantly extend the semi-flexible cellulose chains. Extensional viscosity and relaxation time measurements made using the CaBER instrument, combined with straightforward estimates of chain extensibility and solution entanglement number, could provide a quick and easy way of characterizing different spinning dopes to determine their suitability for subsequent fiber spinning operations.

As a caveat to the preceding discussion, Ziabicki⁹⁵ and others^{51, 96} have emphasized that apart from rheological properties of spinning dopes, the ‘spinnability’ of fibers from solution also depends upon physical and chemical factors that accompany the transition from spinning fluid to a solid spun fiber. These factors include the rate and extent of crystallization, diffusion (solvent removal), cross-linking, gelation, supramolecular structure, association, temperature and composition-dependent phase behaviour, etc.^{96, 97} The transient extensional viscosity function measured by stretching fluid elements with a free-surface only provides a measure of the strain- and rate- dependence of the viscoelastic stresses generated in the spin-line before material elements enter the coagulation bath. However, high values of the extensional viscosity do help to stabilize the spin-line and provide the potential for spinning at high rates and stretching the

filament to high draw ratios and very small diameters. This results in significant axial molecular orientation of the polymer chains before precipitation in the coagulation bath traps and fixes the chains. Since the extent of crystallinity in semi-crystalline polymers is related to the degree of orientation, controlling the extension rate during the transition in state from spinning dope to coagulated fiber is necessary for obtaining polymeric filaments with the desired mechanical and physical properties, for example, density, colour fastness, microstructure, extent of swelling, shrinkability, etc.⁹⁵⁻⁹⁷

Conclusions

We have performed a comprehensive study of the shear and extensional rheology of solutions of cellulose dissolved in the room temperature ionic liquid EMIAc. Ionic liquids are an emerging class of fluids with potentially important applications for processing of cellulose (and other highly crystalline biopolymers) without requiring derivatization steps involving the use of hazardous chemicals. The viscosity determined from steady shear rheometry in a cone-and-plate rheometer over a wide range of cellulose concentrations spanning the dilute to semi-dilute regimes was shown to agree well with the complex viscosity determined from linear viscoelasticity measurements, thus satisfying the empirical Cox-Merz rule. This indicates that little disruption to the fluid microstructure is induced by the action of shearing deformations, i.e. that the cellulose most likely remains dispersed at the molecular level in the ionic liquid solvent and there is no significant aggregation up to concentrations as high as $c = 8$ wt.%. In addition, we have no reason to suspect that shear-induced deformation of the fluid microstructure may lead to cellulose aggregation in our solutions; a mechanism that has been invoked by some previous authors in order to explain the violation of the Cox-Merz rule.^{25,31} Scaling laws for the

storage and loss moduli and for the zero-shear viscosity with concentration are consistent with a semi-flexible cellulose chain, as expected.

In addition to shear rheology measurements we present the first observations and measurements of the filament thinning dynamics of cellulose/ionic liquid solutions using a capillary thinning extensional rheometer. The CaBER device allows us to observe the thinning and eventual breakup of a fluid filament in a shear-free uniaxial extensional flow, which approximates the deformation experienced by material elements in the air gap between the die and coagulation bath in the dry-jet wet spinning process. When the cellulose solutions enter the elasto-capillary thinning regime, measurements of the mid-filament diameter as a function of time in the CaBER device allow direct determination of the dominant fluid relaxation time controlling chain stretching in the fluid, as well as the growth in the transient extensional stress in the filament due to the elongation of cellulose chains. We find that as cellulose concentrations exceed the entanglement limit and approach those used for fiber spinning, there is a significant increase in the characteristic fluid relaxation time $\lambda_e(c)$. The transient extensional viscosity concomitantly exhibits a significant increase with Hencky strain that is absent at lower concentrations and this strain hardening can help stabilize the viscoelastic spinline that constitutes a central part of the cellulose fiber formation process.

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Supporting Information: Two additional figures are included as Supporting Information. In Figure S1 we present the results of ^1H NMR spectroscopy performed on our EMIAC sample in order to confirm its purity. In Figure S2 we present the results of cone-and-plate shear rheometry performed on a solution of cellulose in EMIAC over an extended time period, the results of which indicate that degradation of cellulose subsequent to dissolution can be neglected on the time scale of the rheology experiments presented in the main article.

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Figure Captions

Figure 1. Schematic representation of part of the dry-jet wet spinning process. Cellulose-doped ionic liquid solution is ejected from a syringe (showing viscoelastic die-swell at the exit) and forms a stable spin-line before entering a water-filled coagulation bath. The roller rotates with a velocity v_r greater than the exit velocity of fluid from the syringe (v_s) providing a draw ratio $DR = v_r/v_s$, which enhances the extensional stress on the thinning fluid filament in the air gap and helps to align the cellulose molecules prior to coagulation. Subsequently, the coagulating filament passes around a second roller (not shown) within the water bath before being taken up on a spool as a coagulated fibre. The inset micrographs show fibers spun from an 8 wt.% cellulose/ionic liquid solution with a 1 mm exit die and a draw ratio of $DR = 11$.

Figure 2. Viscosity as a function of shear rate (filled symbols) and complex viscosity as a function of angular frequency (hollow symbols) for cellulose/EMIAC solutions at 25°C and the concentrations indicated.

Figure 3. (a) Zero-shear viscosity as a function of cellulose concentration. Inset: the reduced viscosity, η_{sp}/c , as a function of cellulose concentration in the dilute regime, fitted with a straight line of y -intercept $[\eta] = 181 \text{ mL g}^{-1}$. (b) Specific viscosity as a function of concentration fitted with eq 7 (solid red line) and showing the estimated overlap concentration, c^* and entanglement concentration c_e . The straight lines of slope 1, 2, and 14/3 indicate the

concentration scaling of the specific viscosity expected in the dilute, semi-dilute unentangled and semi-dilute entangled regimes, respectively.

Figure 4. Storage (G' , filled symbols) and loss (G'' , hollow symbols) moduli as a function of angular frequency for solutions of cellulose in EMIAc at 25°C.

Figure 5. Master curve of the storage modulus (G' , filled symbols) and loss modulus (G'' , hollow symbols) as a function of reduced angular frequency $\omega_r = \omega a_c$, where a_c is a concentration-dependent factor.

Figure 6. Shift factor (a_c) as a function of cellulose concentration in the semi-dilute regime, showing a power law dependence.

Figure 7. Still images of the capillary thinning of cellulose/IL solutions in the CaBER: (a) EMIAc, $t_c = 0.07$ s; (b) 0.5 wt.% cellulose ($c/c^* = 1$, $t_c = 0.56$ s); (c) 1.0 wt.% cellulose ($c/c^* = 2$, $t_c = 1.7$ s); (d) 5.0 wt.% cellulose ($c/c^* = 10$, $t_c = 48.5$ s). The initial gap between end-plates was $L_0 = 2$ mm and the final gap $L_f = 6$ mm, giving initial and final aspect ratios of $\Lambda_0 = 0.33$ and $\Lambda_f = 1$, respectively, with plates of 6 mm diameter.

Figure 8. (a) Mid-filament diameter as a function of time for cellulose/IL solutions in the CaBER. The data for the Newtonian EMIAc solvent has been fitted with a linear decay. The capillary-thinning regions of the cellulose solutions have been fitted with exponential decay

functions from which the relaxation times of the solutions have been determined. (b) CaBER master curve generated from the dimensionless mid-filament diameter as a function of dimensionless time, $t_{red} = t/\lambda_e(c) - b_c$, where $b_c = t_1(c)/\lambda_e(c)$. As shown by the insert, b_c scales with the value of the elastic modulus, G_1 , determined from eq 9.

Figure 9. CaBER measured elongational relaxation times (λ_e) as a function of cellulose concentration. The solid red line represents a power-law fit to the data given by $\lambda_e = 0.046 \left[1 + 0.001(c[\eta])^{3.8} \right]$.

Figure 10. (a) Apparent extensional viscosity and (b) Transient Trouton ratio as a function of Hencky strain for cellulose/IL solutions measured in the CaBER.

Tables

c [wt.%]	t_1 [s]	λ_e [s]
0.5	0.30	0.03 ± 0.01
1	1.08	0.06 ± 0.01
2	1.95	0.06 ± 0.01
3	4.30	0.08 ± 0.01
5	44.0	0.32 ± 0.04
8	190	1.7 ± 0.2

Table 1: Time t_1 at the onset of the elasto-capillary thinning regime in the CaBER device and measured relaxation times (λ_e) for cellulose/EMIAc solutions over a range of semi-dilute concentrations. The values given for λ_e represent the mean and standard deviation over three measurements.

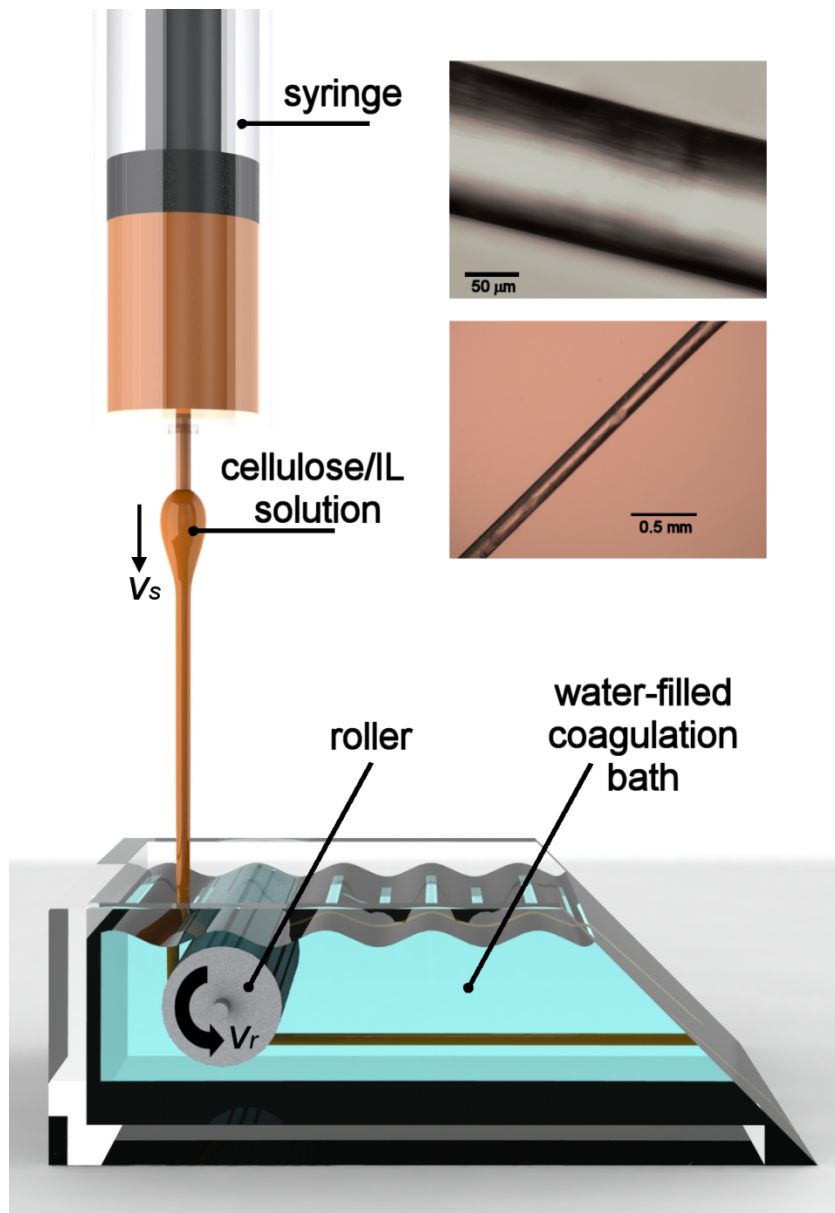


Figure 1.

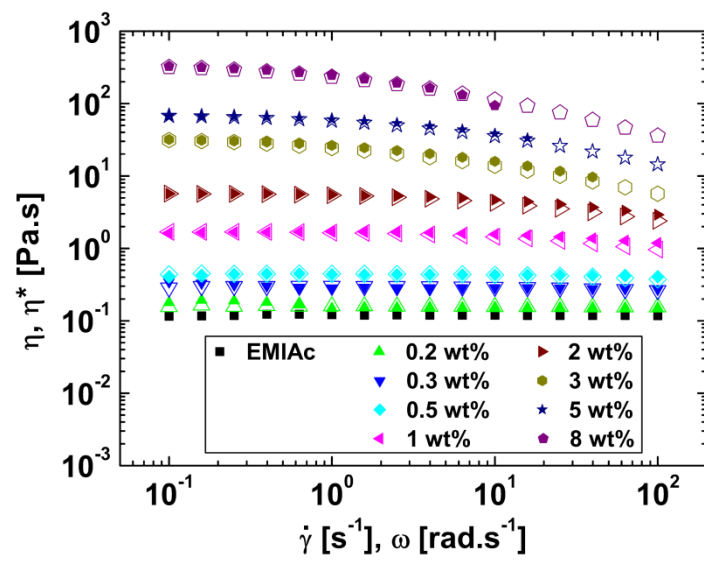


Figure 2.

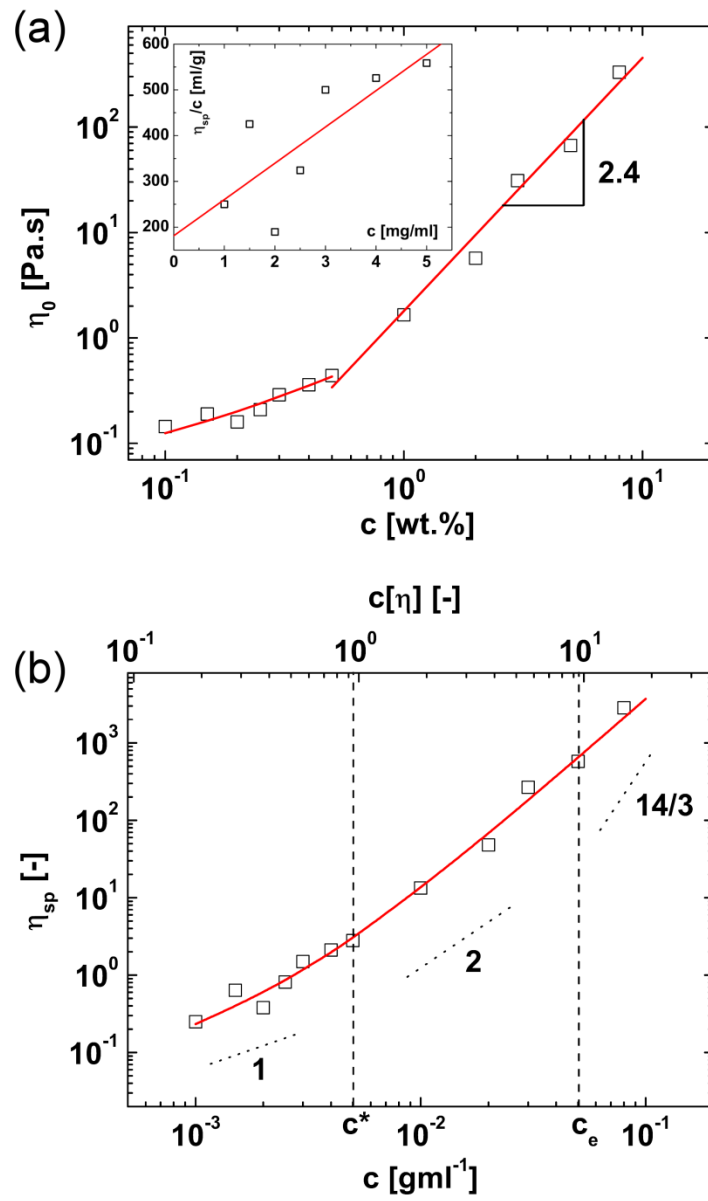


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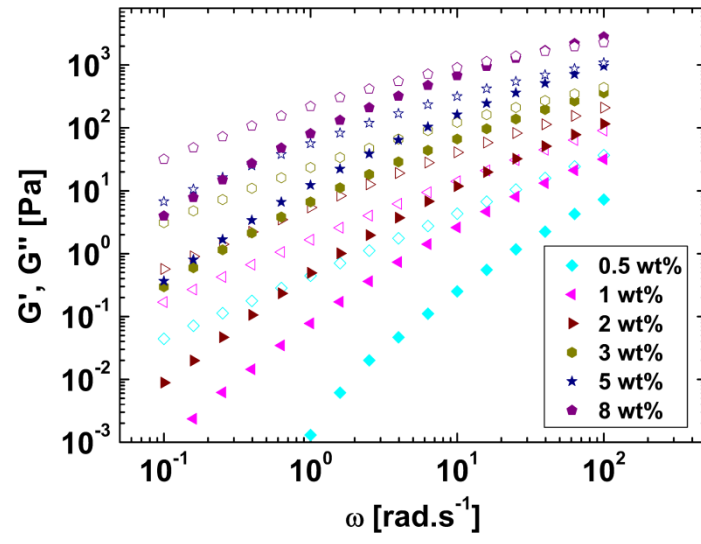


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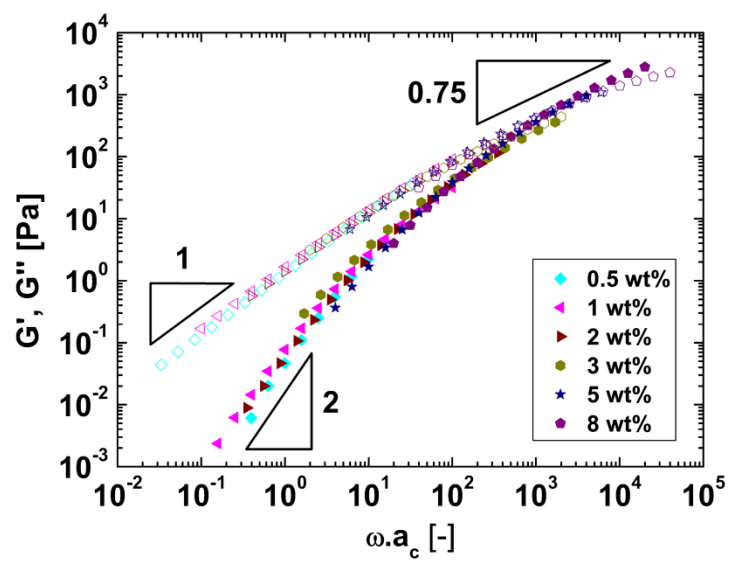


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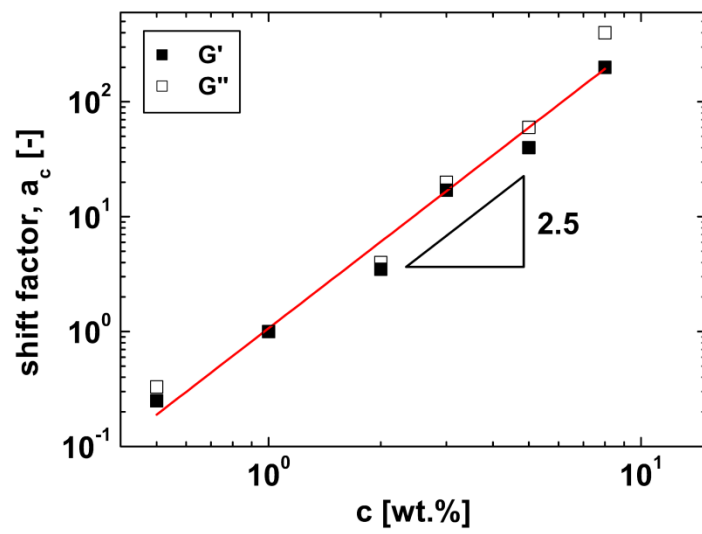


Figure 6.

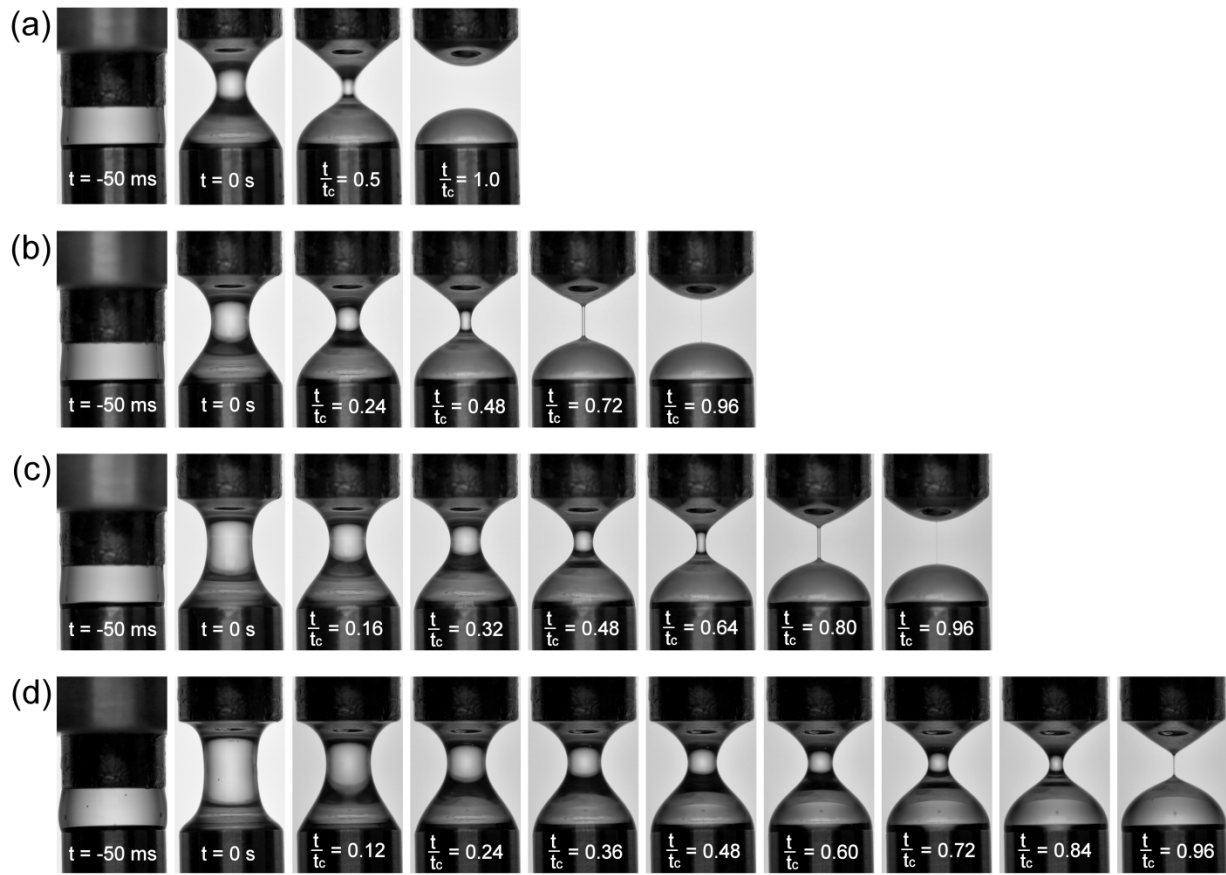


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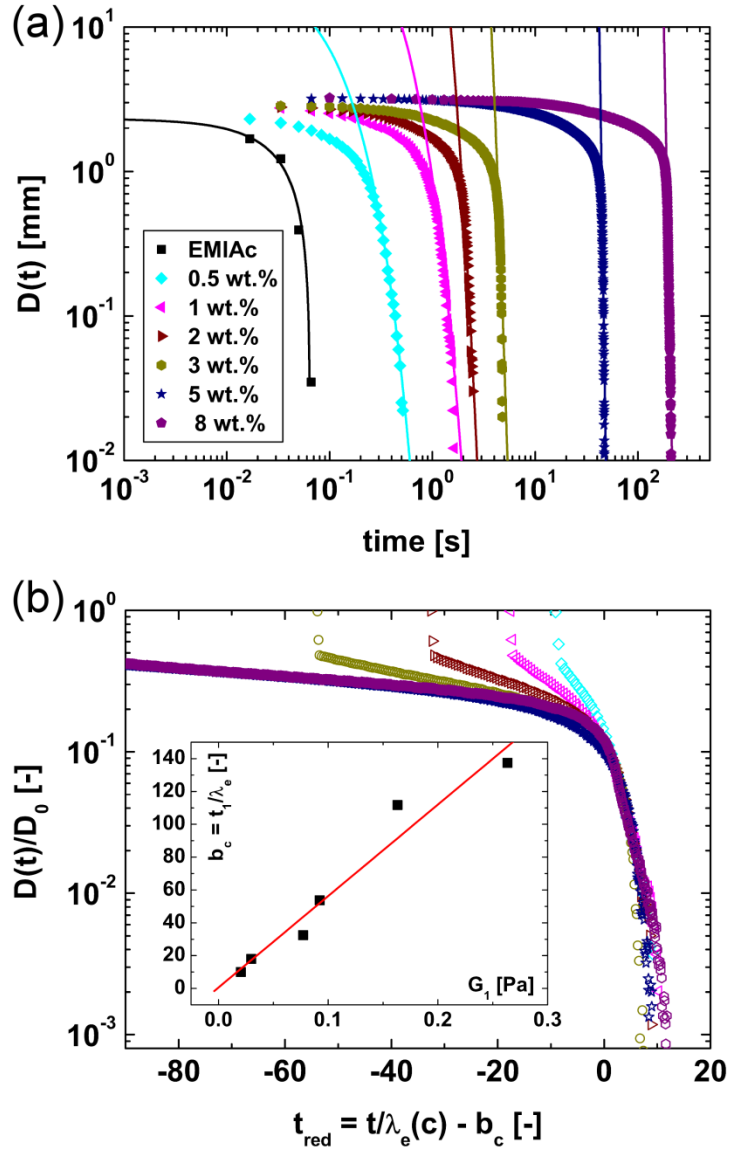


Figure 8.

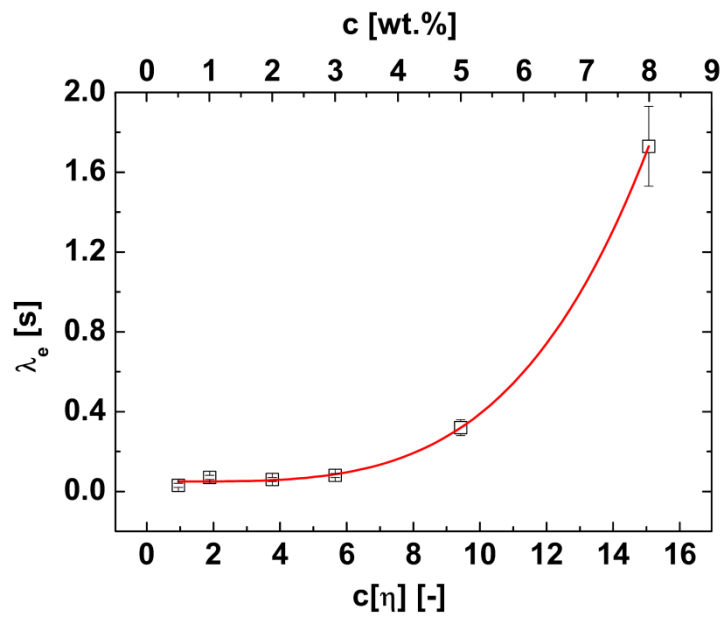


Figure 9.

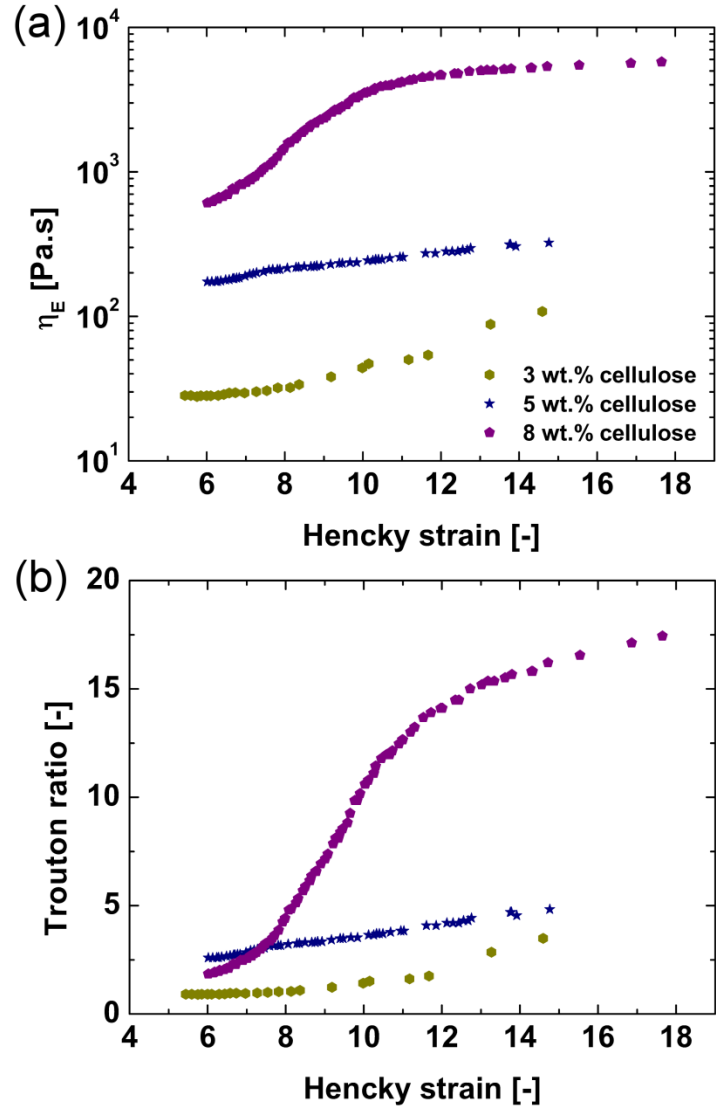
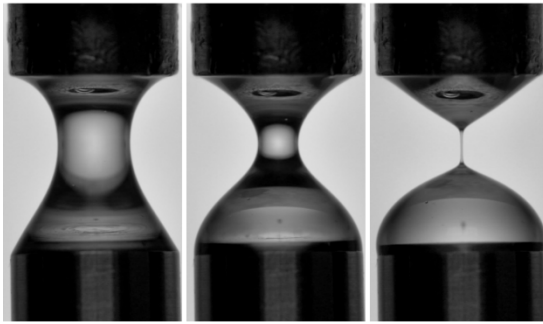


Figure 10.

5 wt.% cellulose/ionic liquid:



time

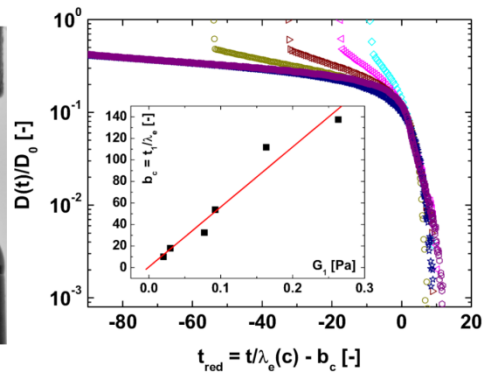


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